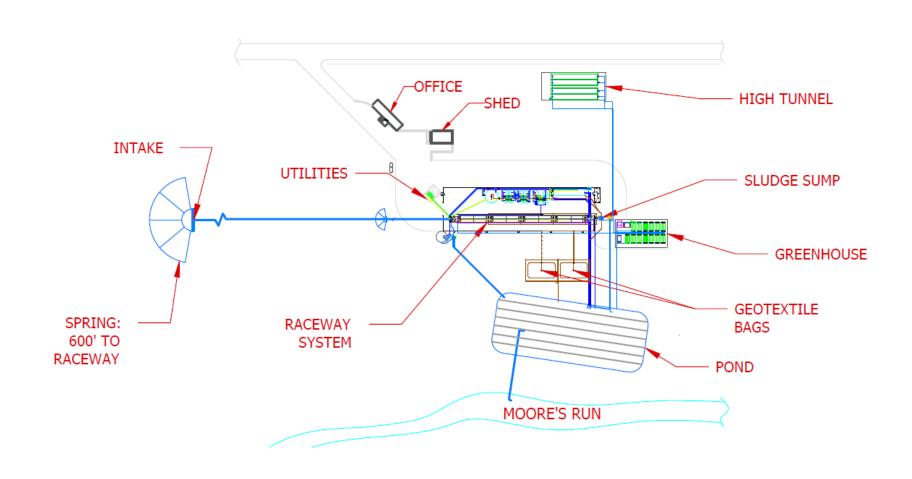
# AQUAPONICS IN A COLD FLOWING WATER SYSTEM.

Ken Semmens

Assistant Professor in Aquaculture



## Facility Components at Reymann Memorial Farm



## Diverse approach to waste management

- Seek income from by-products
- High Feed Efficiency
  - Nutrient dense feeds
  - Ration based 85% of growth potential
- Solid waste settles in QZ.
- QZ sludge removed, pumped from sump, into a geotube
- Geotube captures and dewaters manure.
- Aquaponic system removes additional nutrients.
- Polishing pond.

## Raceways

- □ Raceway 30 ft long, 3 ft wide, water 3 ft deep.
- About 5 exchanges/hour.
- Maintain oxygen at 60% saturation or greater.
- Aerate and/or remove fish to keep oxygen levels adequate.
- Normally remove some fish when standing crop reached 1080 lb (4 lb/ft³ or 6.2 lb/gpm).
- Remove solid waste in Quiescent Zone (QZ) several times/week.

# Raceway System



# Water quality associated with trout production at Reymann Memorial Farm

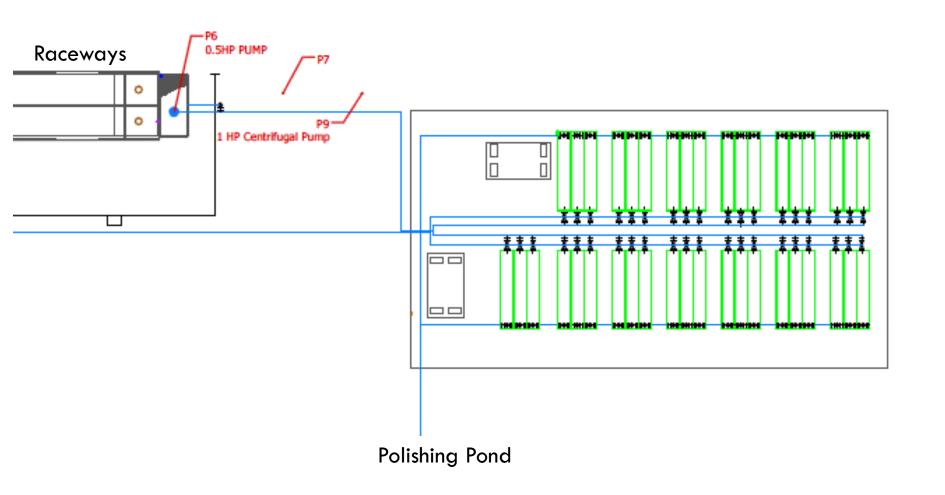
Water Quality Parameter	RMF Influent (Before Fish) Buzby et al. 2010.	RMF Effluent (After Fish) Buzby et al. 2010.	Factor
рН	6.8	6.8	
Water Temperature	54 F	54 F	
Total Ammonia Nitrogen (mg/L)	.01	.33	33
Nitrite (mg/L)	0.0	0.03	
Nitrate (mg/L)	0.22	0.24	1.1
Phosphate (mg/L)	0.12	0.15	1.25
Calcium (mg/L)	23.4	24.1	
Specific Conductance (μS/cm)	162	162	

# Water quality associated with trout production at Reymann Memorial Farm

Water Quality Parameter	RMF Influent (Before Fish) Buzby et al. 2010.	RMF Effluent (After Fish) Buzby et al. 2010.	Factor	Recirculating system with Tilapia Rakocy et al. 1997
рН	6.8	6.8		7.2
Water Temperature C(F)	12.5	12.5		26.6
Total Ammonia Nitrogen (mg/L)	.01	.33	4.5	1.47
Nitrite (mg/L)	0.0	0.03		0.52
Nitrate (mg/L)	0.22	0.24	750	180
Phosphate (mg/L)	0.12	0.15	33	5.0
Calcium (mg/L)	23.4	24.1	1.7	43
Specific Conductance ( $\mu$ S/cm)	162	162	2.8	455



## Greenhouse



## Greenhouse















## Greenhouse



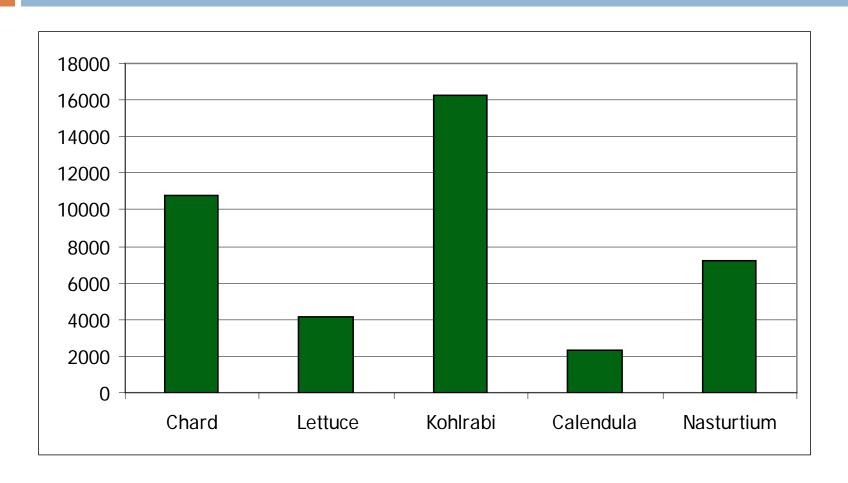
# Aquaponic raft culture (greenhouse)

- Utilize high volume effluent from end of trout system.
- $\square$  Spring flow, water temperature about 54 F (12 C).
- Channel water depth set at 6 inches.
- Speedling trays with vermiculite substrate float on the water surface.
- Plant seeds directly in the trays.
- No weeding or watering.
- Spring water cools plants in the summer and warms in the winter.



## Total Channel Biomass (grams)

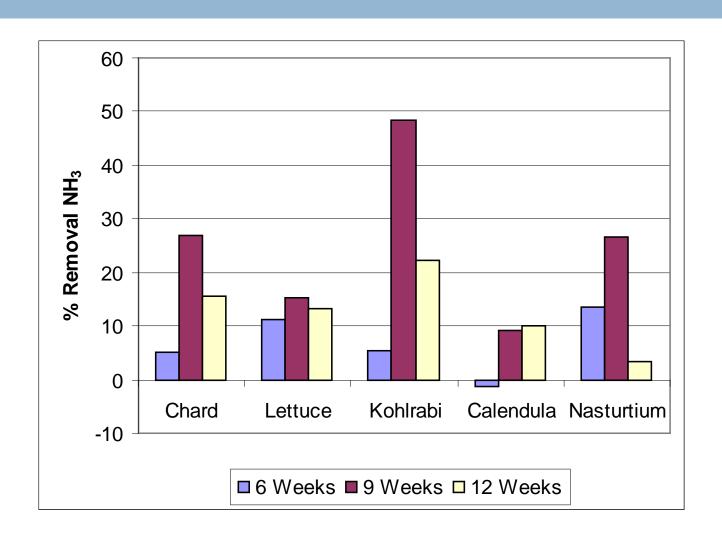
(Buzby et al 2010)



Total Biomass for each cultivar at 12 weeks. Lettuce biomass reflects the sum of harvests at 6, 9 and 12 weeks.

## Aquaponic Nutrient Removal

(Buzby et al 2010)



## Useful concepts.

 Plants acquire nutrient when they are increasing biomass. Greater biomass increase results in greater nutrient removal from the system.

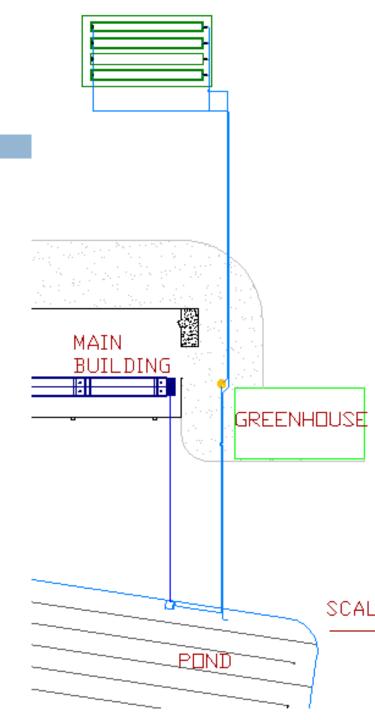
 Nutrient removal will vary with type of plant and its growth phase.

Lettuce will utilize ammonia nitrogen directly.

# High tunnel

- □ First season
- Channels 41" wide by 40 ft long
- Deliver flow of 20 gpm/channel
- 25 min/exchange @ 6" depth

- Production trial
  - Leaf Lettuce for an full year
  - Harvest and replace with newly planted trays.





## Red Sails (OG)

(Lactuca sativa)

Product ID: 431G

Vegetables > Lettuce



See Image Larger +



Read 1 Review Write a Review

#### Standard red baby leaf.

Attractive, ruffled, fringed leaves of deep burgundy red over green. AAS winner. MT0-30. Organically grown. Avg. 400,000 seeds/lb. Packet: 500 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 27







Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

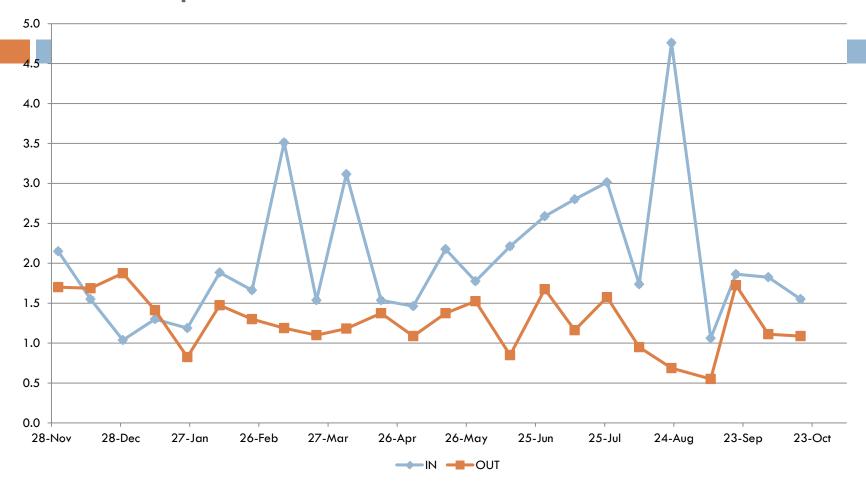
#### In stock

See #431N as a substitute

Product **Price Quantity** Packet \$3.95



## Total Suspended Solids



Mean Influent Concentration:  $2.1 \pm 0.9 \text{ mg/L}$ 

Mean Effluent Concentration:  $1.3 \pm 0.35 \text{ mg/L}$ 

Mean Removal: 38%

(Data courtesy of Karen Buzby)



# Other salad Greens



## **Spring Raab**

(Brassica rapa (Ruvo Group))

Product ID: 137

<u>Vegetables</u> > Broccoli



See Image Larger +



Be the first to Write a Review

### Best for main season crops.

The most versatile broccoli raab variety for growing throughout the season. Especially for spring and summer harvest, and overwintering in mild climates. Big plant, relatively late maturity. Avg. 17,700 seeds/oz. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 42



Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

#### In stock

Product	Price Quantity
Packet	\$3.45
1 Ounce	\$6.95



### Arugula (OG)

(Eruca sativa)

Product ID: 2891

Vegetables > Greens



See Image Larger +



Be the first to Write a Review

#### The standard arugula.

Long, dark, lobed leaves are suitable for salad mix or bunching. White flowers with dark pink veins make attractive spicy additions to salad mixes. Choose organic or nonorganic seeds. Organically grown. Avg. 18,100 seeds/oz. Packet: 500 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 21 baby, 40 full size





Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

#### In stock

Product	Price	Quantity
Packet	\$3.95	





# Red Splendor

Product ID: 3051

# Large, dark red and green serrated leaves.

Moderately frilled leaves have a hot mustardy taste. Plants are very slow bolting. Red Splendor makes an excellent bunched mustard alone or combined with others such as Suehlihung and Green Wave. Avg. 21,700 seeds/oz. Packet: 250 seeds.

### Quick Facts

Latin Name: Brassica juncea

Days to Maturity or Bloom: 21 baby,

45 full size

Plant Cycle: (A)

Product Symbols:









## Suehlihung No. 2

(Brassica rapa (Japonica group))

Product ID: 2458

Vegetables > Greens









Be the first to Write a Review

## Versatile Green Wave-type with serrated leaves.

Medium-green plants are well-branched and slow bolting. Harvest from micro to baby leaf to full-size bunched mustard greens. Avg. 454,000 seeds/lb. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 21 baby, 45 full size





Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1 Ounce	\$6.45



## Toscano (OG)

(Brassica oleracea)

Product ID: 2123G Vegetables > Kale



See Image Larger +



Read 2 Reviews Write a Review

#### Italian heirloom.

Lacinato or "dinosaur" type. Unique leaf type: extra-dark green, noncurled but heavily blistered (savoyed). Rich, tender leaves have a softer texture than curly green kales. Tolerant of hot and cold weather. Tested for Black Rot. Unsized seed. Organically grown. Avg. 150,000 seeds/lb. Packet: 100 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 30 baby, 65 mature











Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity	
Packet	\$3.95	
1 Ounce	\$11.25	
1/4 Pound	\$26.25	



## Minutina

(Plantago coronopus)

Product ID: 2016

Vegetables > Greens



See Image Larger +



Be the first to Write a Review

## Especially for winter salads.

A cold-hardy salad plant for fall, winter, spring, and summer production. Small plants with rosettes of slender green leaves. Adds a crunchy texture to salads without fiber. Flower buds are edible. Re-grows after cutting, but succession sow for best quality and appearance. Sow about 30 seeds/ft., covering 1/4" or sow in plugs and transplant; thin to 4-6" apart if desired. Avg. 93,500 seeds/oz. PKT: Avg. 500 seeds, sows 20'. Packet: 500 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 50







Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1 Ounce	\$8.15

## Herbs



## Santo

(Coriandrum sativum)

Product ID: 919

Herbs > Cilantro/Coriander



See Image Larger +



Be the first to Write a Review

### Standard cilantro.

Santo is a slow-bolting selection grown for its leaves. Direct seed every two weeks for a continuous supply of fresh leaves. Avg. 2,000 seeds/oz. Packet: 200 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 50-55 to leaf harvest, 90-105 to seed





Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

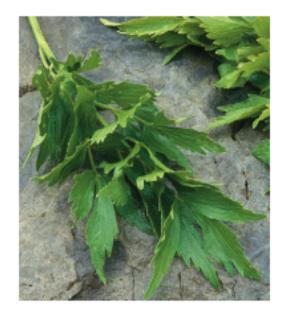
Product	Price	Quantity
Packet	\$3.45	



## Lovage

(Levisticum officinale)

Product ID: 927 Herbs > Lovage



See Image Larger +



Read 1 Review Write a Review

## Specialty culinary herb.

Young leaves taste like celery and are used in spring tonic salads and with potato and poultry dishes. Medicinal: Aromatic stimulant; warming digestive tonic. Roots have similar activity to "Dong Quai". 90 days to harvest when started indoors. Avg. 8,700 seeds/oz. Packet: 200 seeds.

Plant Cycle: (P) Days to Maturity or Bloom: 90

Product	Price Quantity
Packet	\$3.45
1/2 Ounce	\$7.15



## Persian Cress (OG)

(Lepidium sativum)

Product ID: 2779G

Vegetables > Greens



Read 1 Review Write a Review





See Image Larger +

### Mild cress flavor.

Mild flavor and alternative leaf shape can be used as an addition to salad mixes or soups. 2-6" long, dark green, strap leaves with serrated margins.

Organically grown. Avg. 200,000 seeds/lb. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 21

G 📤 (



Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1 Ounce	\$7.65



## Sorrel

(Rumex acetosa)

Product ID: 383

Vegetables > Greens







See Image Larger +



Be the first to Write a Review

## Bright, lemon flavor.

Produces some of the earliest greens of spring and the latest of fall. The tender, fresh green leaves grow to about 8" long and have an intense lemony flavor. Use sparingly in salads or generously in soups and sauces, especially with fish. French type. Perennial in Zones 4-9. Choose organic or nonorganic seeds. Avg. 30,000 seeds/oz. Packet: 250 seeds.

Plant Cycle: (TP) Days to Maturity or Bloom: 35

baby, 60 full size



Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1 Ounce	\$6.50



# Cutting Celery at 50 days

## **Cutting Celery**

(Apium graveolens var. secalinum)

Product ID: 922

Herbs > Cutting Celery



Be the first to Write a Review



## Leafy herb with bold celery flavor.

Use fresh in salads, cooked in soup, stew, and mixed vegetables. 80-85 days to harvest when started indoors. Avg. 69,500 seeds/oz. Packet: 200 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 80-85





Learn more in the 'Symbols Explained' and 'Diseases' Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1/2 Ounce	\$4.25







## Green Shiso

(Perilla frutescens)

Product ID: 948 Herbs > Shiso









Be the first to Write a Review

## Spicy Oriental favorite.

Distinct cinnamon/clove flavor and aroma, with the spiciness of cumin. Used in oriental cooking, sushi and salad mix. Choose from red- or green-leaved varieties. 80-85 days to harvest. Avg. 27,000 seeds/oz. Packet: 200 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 80-85







Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
	==

## Asian Greens



## Mizuna (OG)

(Brassica rapa (Japonica group))

Product ID: 2883

Vegetables > Greens







See Image Larger +

## Essential salad mix ingredient.

Unique mustard green of Japanese origin. Mizuna produces dozens of pencil thin white stalks with deeply cut, fringed leaves. Mild flavor. Continues to produce for several weeks from one planting as a cut and come again product. Organically grown. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 21 baby, 40 full size





Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1 Ounce	\$5.95



## Red Rain (F1)

(Brassica juncea)

Product ID: 2510

Vegetables > Greens









Be the first to Write a Review

## Dark red Mizuna-type mustard.

Deeply toothed leaves are similar in appearance to a mustard but with a mild rather than hot taste. Excellent for full size bunching or baby leaf. Holds well. Avg. 225,000 seeds/lb. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 21 baby, 40 full size





Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

### In stock

Product **Price Quantity** Packet \$3.45



## Tokyo Bekana

(Brassica rapa (Chinensis group))

Product ID: 2251

Vegetables > Greens



Read 2 Reviews Write a Review







See Image Larger +

## Mini Chinese cabbage for bunching or baby leaf.

Bright, light green leaves are curly and ruffled leaves add loft and weight to salad mixes. Regrows for multiple cuttings. At full size, tender ruffled leaves on narrow white petioles can be sold as a bunched green. Thin to 4-6" for full-size heads for bunching. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 21 baby, 45 full size



Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1/2 Ounce	\$8.25





## Shungiku

(Glebionis coronaria)

Product ID: 514

Vegetables > Greens







See Image Larger +



Be the first to Write a Review

## Aromatic, edible chrysanthemum greens.

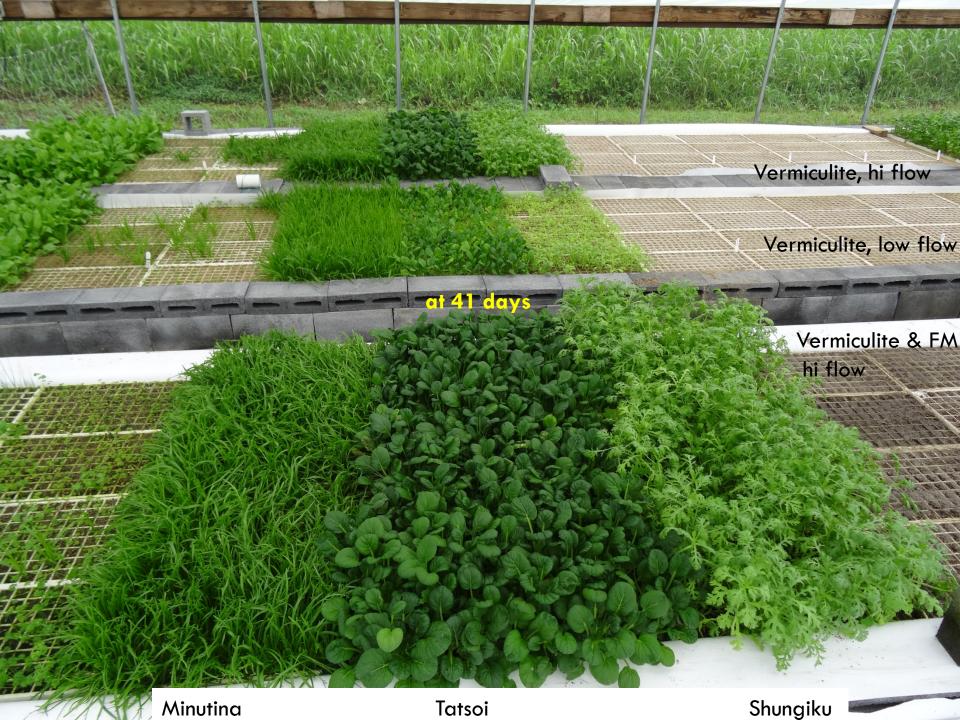
Cut greens when about 4-8" tall for a flavorful addition to salads, vegetables, pickles, and sushi. Plant more thickly than other greens. Small orange and yellow chrysanthemum flowers appear later on unharvested plants. This is the preferred "fine" or "small" leaf strain. Avg. 17,500 seeds/oz. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 21 baby, 45 full size



Learn more in the 'Symbols Explained' and 'Diseases' Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1 Ounce	\$5.95



## Tatsoi (OG)

(Brassica rapa (Narinosa group))

Product ID: 2897

Vegetables > Greens







See Image Larger +



Read 1 Review Write a Review

### Smooth leaves for salad mixes.

Leaves form a compact, thick rosette. Long harvest period. Mild flavor for salads, stir-fries, etc. Thin to 6-8" apart for full-sized rosettes. Unique and easy to grow. NOTE: Suitable for late spring through autumn sowing. Spring sowings should be made after last frost date to eliminate risk of premature bolting. Organically grown. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 21 baby, 45 full size





Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1 Ounce	\$5.95



## Summerfest Komatsuna (F1)

(Brassica rapa (Perviridis group))

Product ID: 323

Vegetables > Greens







(No reviews)

Be the first to Write a Review

## Mild, tender greens.

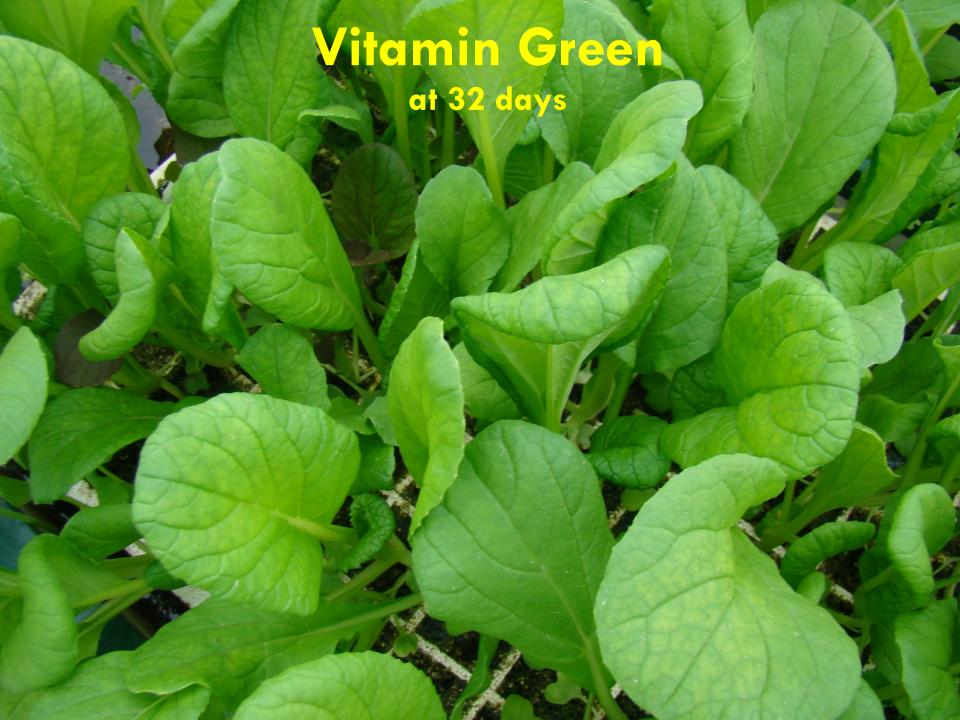
Japanese greens for salad and braising mixes. Uniform, upright plants with slender, fleshy, rounded green stems and dark green, rounded leaves. Good heat tolerance. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 35



Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1/4 Ounce	\$9.35



## Vitamin Green

(Brassica rapa (Narinosa group))

Product ID: 392

Vegetables > Greens



See Image Larger +

## For salad mix and bunching.

An entirely different and delicious leafy green brassica crop. Band-sow thickly for baby leaf mix. For bunching, mature leaves, avg. 12" x 4", are smooth and brilliantly deep green. The plants are slow-bolting and will grow for a second harvest. The tender leaves are flavorful, but not at all mustardy. Tolerant to both cold and heat. Avg. 12,750 seeds/oz. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 21 baby, 45 full size







Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45
1/2 Ounce	\$8.25



## Rover (F1)

(Raphanus sativus)

Product ID: 664

Vegetables > Radish



See Image Larger +



(3 reviews)

Read 3 Reviews

Write a Review

## Extra early radish.

Rover is extra early, holds well in the field, and has less of a tendency to produce oval radishes under heat stress than other varieties. The smooth, dark red roots are extremely uniform and attractive with crisp, white flesh. Very widely adapted. Rover is our best round red radish. Avg. 40,000 seeds/lb. Packet: 250 seeds.

Plant Cycle: (A) Days to Maturity or Bloom: 21



Learn more in the 'Symbols Explained' and 'Diseases Resistance' tabs!

Product	Price Quantity
Packet	\$3.45

Considering the available water flow:

# Estimating Production Capacity

with

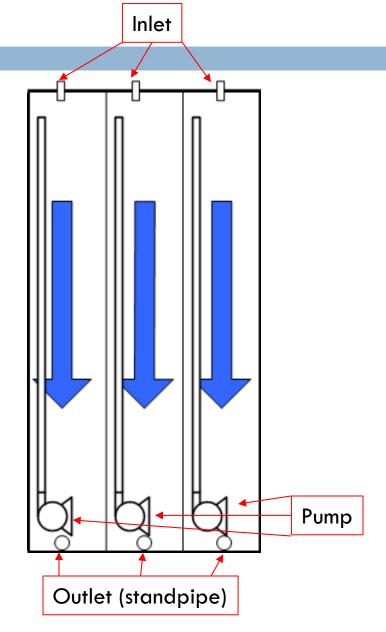
# Red Sails Leaf Lettuce



# Quantifying Nutrient Removal

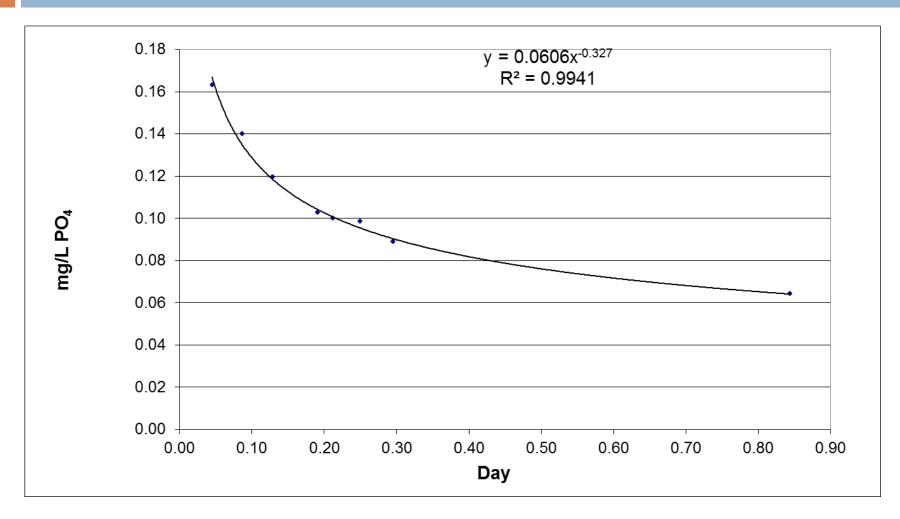
(from Buzby & Lin 2014)

- Unfiltered raceway effluent flows in at the top of the channel, through the channel under rafts supporting plants, and flows out a standpipe at the end of the channel.
- When quantifying nutrient removal, the raceway effluent was turned off and a pump was placed at the end of the channel. Water was pumped to top of the channel creating a recirculating system.
- Samples were taken at ½ to 1
   hour intervals for up to 4 hours.



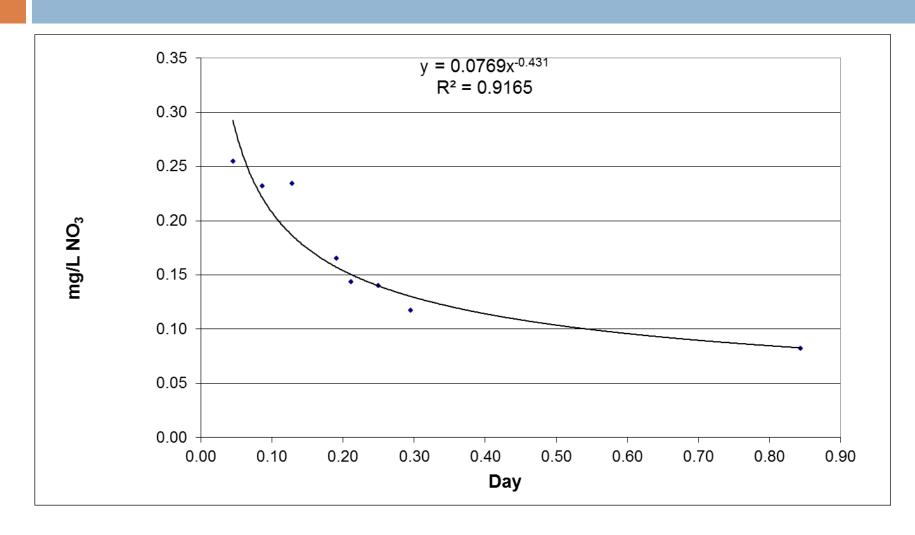
# Removal of soluble phosphate

(red sails lettuce)



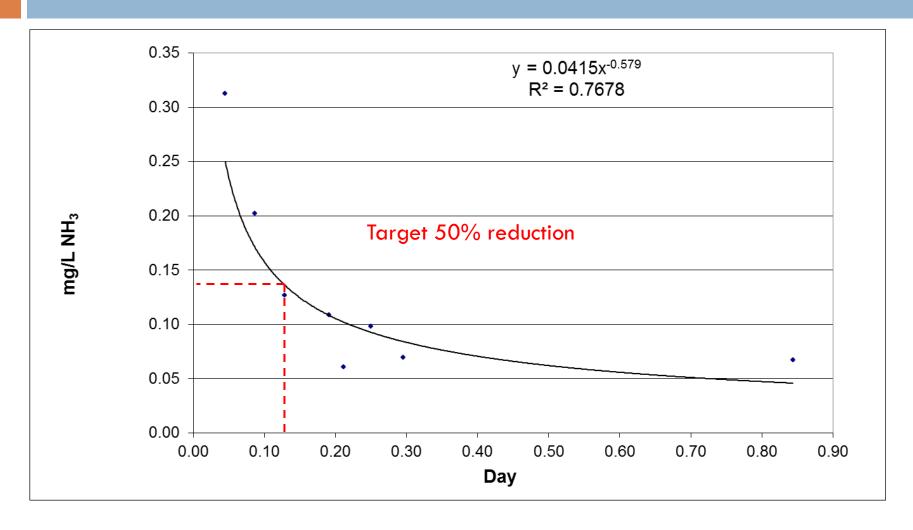
### Removal of soluble nitrate

(red sails lettuce)



## Removal of soluble ammonia nitrogen

(red sails lettuce)



# Channel 160 feet long

(0.13 days, 200 ft High tunnel)

Input:								
	20	gallons/m	inute	2.67	cu ft/minute	cu ft/minute		
	0.33	gallons/se	econd	0.04	cfs			
	15	seconds to	o fill a 5 gal	lon bu	ıcket			
<b>Channel Dimensions:</b>								
	41	Inches wid	de	3.42	ft			
	11	inches deep		0.92	ft			
	160	ft long		3.13	sq ft			
				501.1	cubic ft			
	187	minutes	s/exchar	ige				
	0.32	exchang	ges/hour					
	0.0142	ft/second average velocity in the channel						

### Estimate Nutrient Removal

#### Apply Equations featured above for each of the nutrient categories:

Nutrient	slope	exp	Target minutes/ exchange		Nutrient concentration out (mg/l)	Initial nutrient concentration (mg/L)	Change (mg/L)	Change (%)
Ammonium	0.0415	-0.579	187	0.13	0.1353	0.32	0.18	58%
Nitrate	0.0769	-0.431	187	0.13	0.1854	0.25	0.06	26%
Titlace	0.0703	0.131	107	0.13	0.1031	0.23	0.00	2070
Phosphate	0.0606	-0.327	187	0.13	0.1181	0.16	0.04	26%
Suspended Solids								38%

Estimat	te Produ	uction Co	pacity								
Using same basic format, but increase high tunnel length											
			1.94	lb/tray at h	arvest						
			5	week cycle							
			20%	proportion o	of trays harv	vested each	week.				
			160	ft channel	72.5	70	tray rows	14	rows/harvest		
			3.50	ft wide	3.1	3	trays wide	3 trays wide			
			20	gpm/channe	el	210	trays/channel	42 trays harvested/channel/wee			/week
Estimated	Capacity										
Channels	trays/ channel	Total number of trays	Weekly harvest (trays)	Weekly harvest (lb)	Weekly harvest (sq.ft.)	Total Surface Area (sq ft)	Total gallons/ minute	sq ft/ gallon/ minute			
4	210	840	168	327	417	2087	80	26			
				10,640	Ib Poter	ntial annu	al harvest in	one HT			
	For	350	gpm	target		sq ft channel production area					
			4.0	10: 1 T	D I I	1					
			4.3	High Tunnel							
			46550	Potential An	nual Produc	tion Capacit	y at this rate.				

# Estimating annual revenue potential for Reymann Memorial Farm

□ Trout production - 20,000 lb

@\$2/Ib = \$40,000

- □ Flow-through, 350 gpm
- 4 levels, paired tanks.
- Gravity flow, aeration only
- □ Plant production 40,000 lb

$$@$3/lb = $120,000$$

- $\square$  228 day season (3/1 to 10/15)
- □ Flow-through raft system.
- 4 High tunnels 200 ft by 30 ft. (0.55 acre)
- Changes the jobs picture for a small operation

# Production and Crop Revenue

Crop	Growing period Days (wks)		lb/yd²/wk	Price/Ib	\$/yd²/wk	Relative to Red Sails
Red Sails loose leaf lettuce from seed	35	(7.0)	1.6			
Kohlrabi	84	(12)	3.0			
Swiss Chard	84	(12)	1.5			
Komatsuna	50	(7.1)	3.0			
Red Radish (whole plant)	54	(7.7)	2.5			
Transplanted Bibb lettuce plug. (common practice)	28	(4.0)	2.0			

# Crops other than lettuce.

- How much can you sell?
- What price is associated with each crop?
- Given production and price, potential revenue/unit area/unit time may be higher than for the primary crop.
- Developed a software tool using seasonal production data to allocate production area to maximize revenue/area/time.

# Production and Crop Revenue

Crop	Growing period Days (wks)		lb/yd²/wk	Niche Market Price/lb	\$/yd²/wk	Relative to Red Sails
Red Sails loose leaf lettuce from seed	35	(7.0)	1.6	6.00 ?	9.60	100%
Swiss Chard	84	(12)	1.5	4.00 ?	9.00	93%
Komatsuna	50	(7.1)	3.0	6.00 ?	18.00	188%
Transplanted Bibb lettuce plug. (common practice)	28	(4.0)	2.0	6.00 ?	12.00	125%

### Conclusions

- Cold flowing water system producing trout can support production of a variety of leafy greens and herbs.
- Deep water raft culture may reduce TSS and remove soluble nitrogen even at low levels.
- Experimental plant production was 1 to 3
   lb/yd²/week for various crops.
- Value of estimated production of both fish and plants for RMF increased by a factor 3 or more.
- Must yet validate numbers in a full scale system.

# M L Aquaponics, Quebec

(http://www.cultures-aquaponiques.com/index.htm)

- Marc Laberge grows rainbow trout and lettuce in a recirculating system. He sells about \$1000 worth of smoked trout a week and 6,800 heads of lettuce.
- Trout is sold as smoked trout fillets to restaurants in the region. Both hot-smoked and cold-smoked varieties are produced each week.
- Since its first sales in June 2005, his company has produced over 2.6 million heads of lettuce and has firmly staked its share of the Quebec Boston lettuce market despite having the world's largest traditional chemical hydroponic lettuce producer only half an hour away.





### Citations.

Buzby, K. M., T. West, X. Wei, and K. Semmens. 2010. Integration of Aquaponics into a Flowthrough Fish Culture System Improves Water Quality. Abstract and Poster. American Fisheries Society 2010 Annual Meeting, 9/13-16, Pittsburgh PA.

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# Questions, Comments?



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