

Aquaponic System Design and Management



D. Allen Pattillo

Aquaculture Extension

Iowa State University



IOWA STATE UNIVERSITY
OF SCIENCE AND TECHNOLOGY



What is Aquaponics?



Aquaculture



Hydroponics

Aquaponics

- Super-intensive
- Yield
 - 0.3 – 1 lb of fish per gallon of tank space
 - 2-5 plants per square foot of growing area
 - Each fish can support ~ 15 plants
 - Multiple crops for market

Why do Aquaponics?



Why do Aquaponics?

- Good quality water resources for aquaculture are scarce
- Land is expensive, especially near good markets
- Concerns about biosecurity
- Greater control over effluent production and quality
- Permits the culture of aquatic organisms outside of natural range



A photograph of an aquaponics system in a greenhouse. In the foreground, there are several long, white rectangular grow beds filled with pink perlite, each containing rows of small green seedlings. To the left, two large blue cylindrical water storage tanks are visible. In the background, a complex network of copper pipes and white PVC pipes connects the tanks to the grow beds, with various valves and gauges. Tomato plants with green fruit are also visible in the background. A semi-transparent white box with a grid pattern is centered over the image, containing the title text.

Benefits of Aquaponics

IOWA STATE UNIVERSITY
Extension and Outreach

Nutrient Management

- Effluent mitigation for EPA compliance
- Reduce expense of effluent filtration
- Maintains high water quality for fish



Enhanced Plant Growth

- 2x plant growth rate of soil
- Prolonged individual plant life
- Year-round production in controlled environments

IOWA STATE UNIVERSITY
Extension and Outreach



Value of Plants

Plants make up more than 75% of aquaponic production value

Frequency and consistency of plant production aids in marketing & cash flow



Reduced Footprint

Less space
required per
plant

Vertical
production
allows more
efficient use
of space



Reduced Water Consumption

- **RAS**

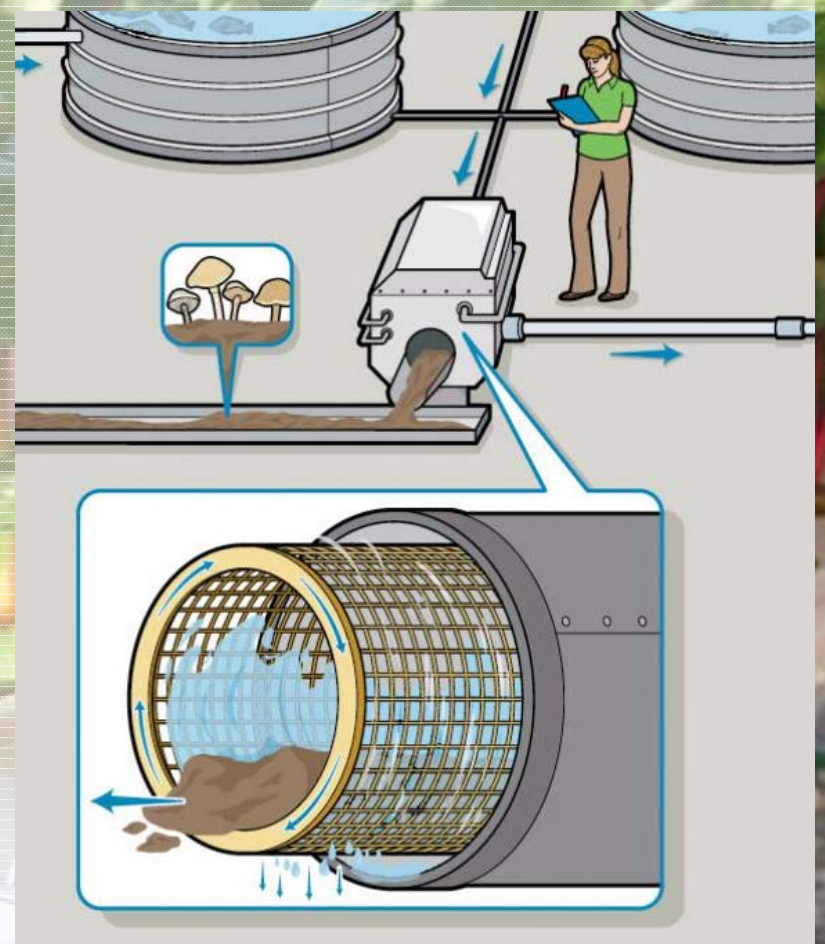
- 10% daily exchange

- **Aquaponics**

- 1.4% daily exchange

- Water lost in waste purging

- Potential co-products



Reduced Water Consumption

Romaine Lettuce

- Irrigated Agriculture

- 10-35 gal/m²/day

- in California

- Aquaponics

- 2-3 gal/m²/day

- 78-94% water savings



Reduced Soil Pathogens

**Most soil
pathogens
eliminated
Enhanced
plant growth
without stress**



Reduced Labor Cost

Efficiency of combined
business model

Potential for
automation

Plants can be grown
at desired height

No weeding!!!!



Additional Products

Composting worms
Compost/worm
Castings
Compost Tea
Mushrooms
Fish Emulsion
Carbon Credits??
Others??



Guidelines for Aquaponic Producers



1. Use a feeding ration for design calculations

The optimum feeding rate ratio depends on

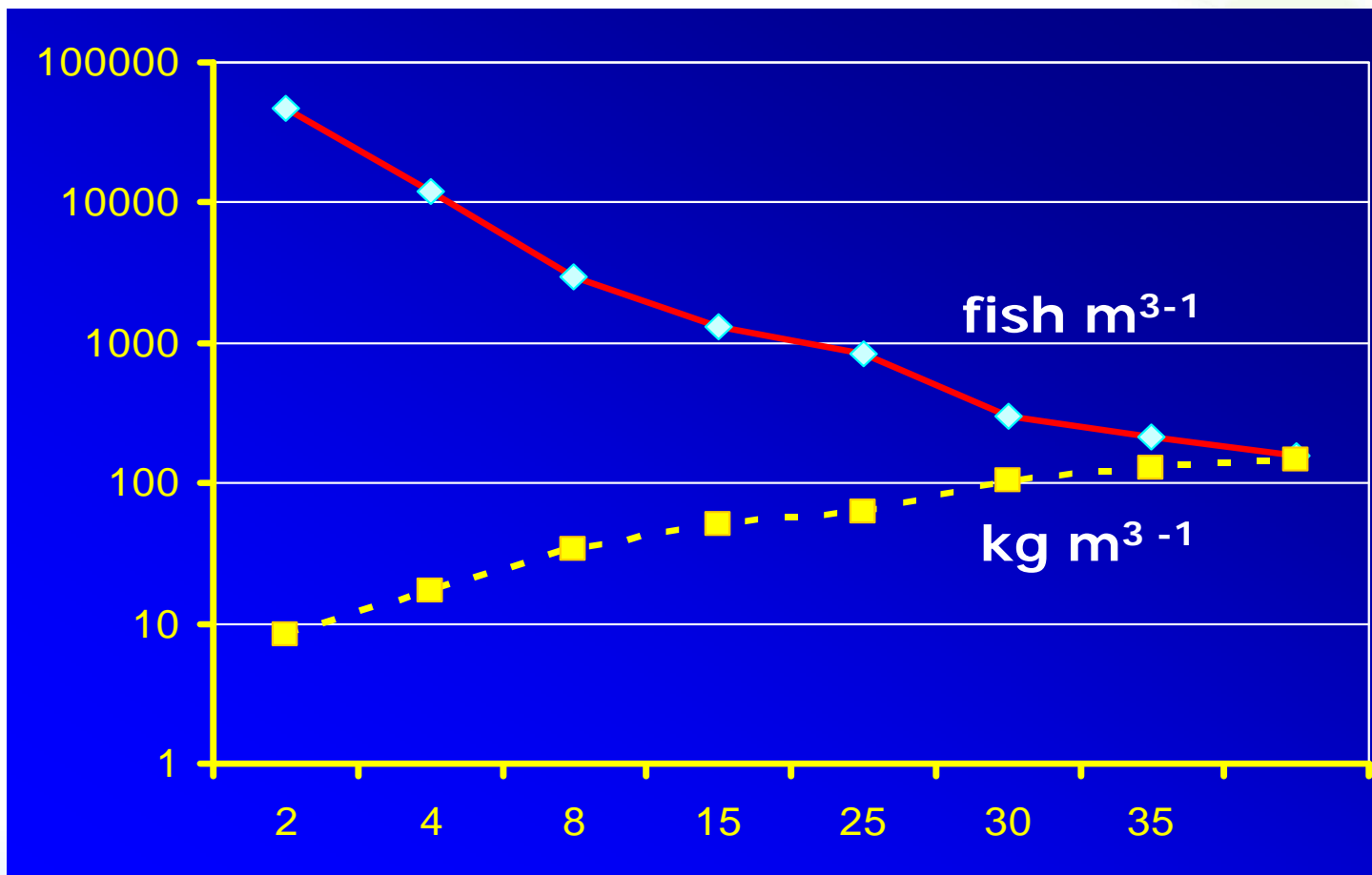
- hydroponic system
- plants being cultivated
- chemical composition of source water
- percentage of system water lost during solids removal.

Rate for NFT is ~25% of the ratio used for a raft system.



Fish Stocking Densities

Number of fish and mass determines feeding rates

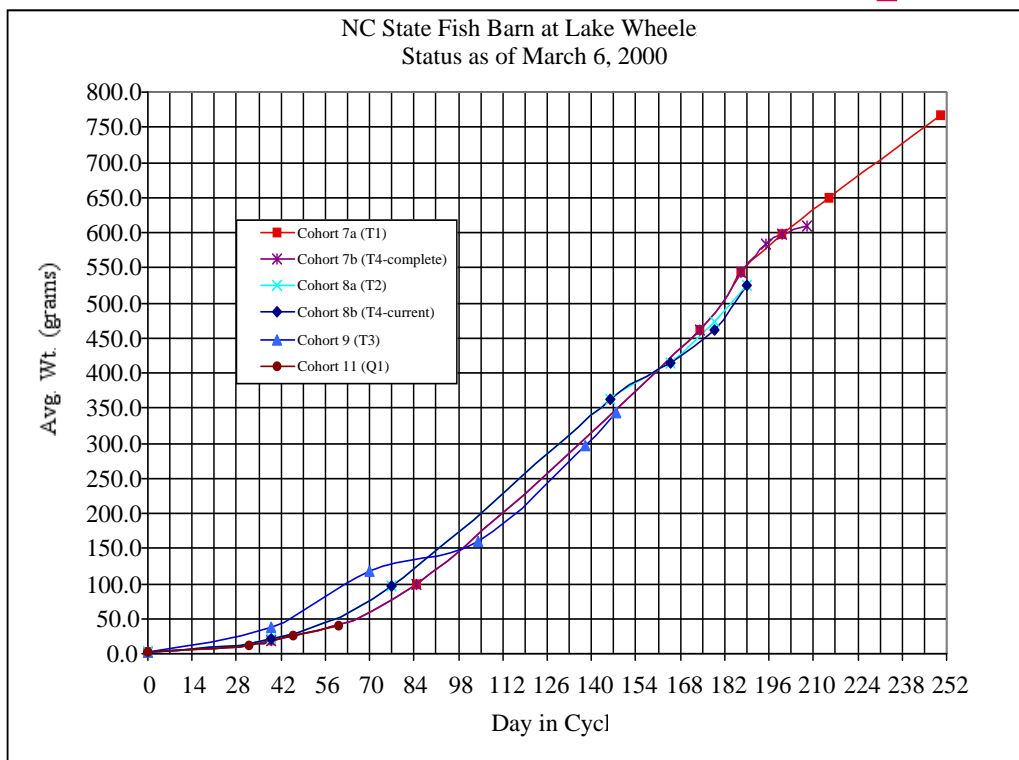


Don't Be Impressed by Fish at High Densities.



Fish can be held at high density with low feed even in a poorly designed system

Be Impressed by High Feed Rates Per Day

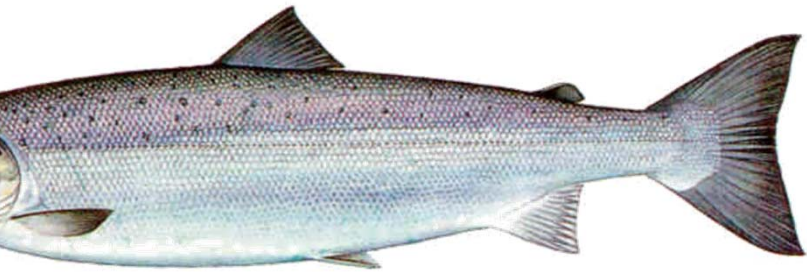


Daily Weight Gain = Daily Feed Rate / FCR

Remember it Takes Feed to Grow Fish

Fish eat different things

Salmon



Animal Protein

50%

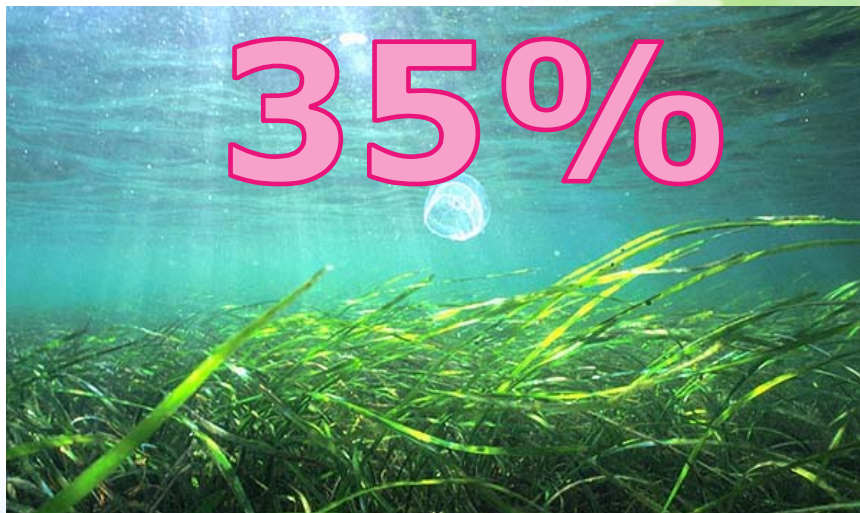


Tilapia



Plant Protein

35%



Use a feeding ration for design calculations cont...

For a raft hydroponic system the optimum ratio varies from **60 to 100 g/m²/day**.

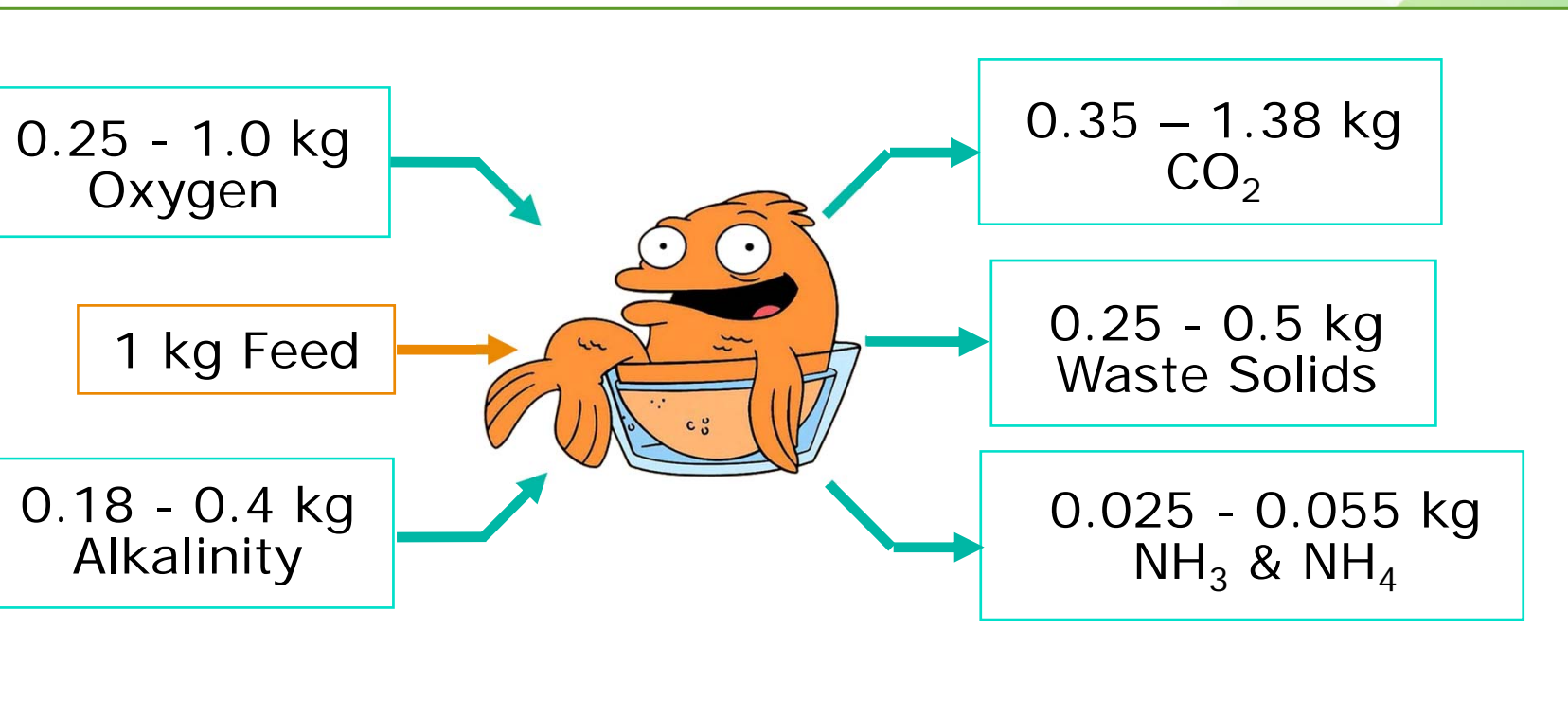
35% Protein Feed

For example:

1,000 g feed per day will fertilize 16.7 m² for a feeding rate ratio of 60 g/m²/day.



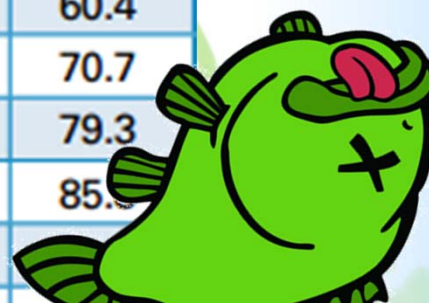
Fish Food has an Impact on Water Quality



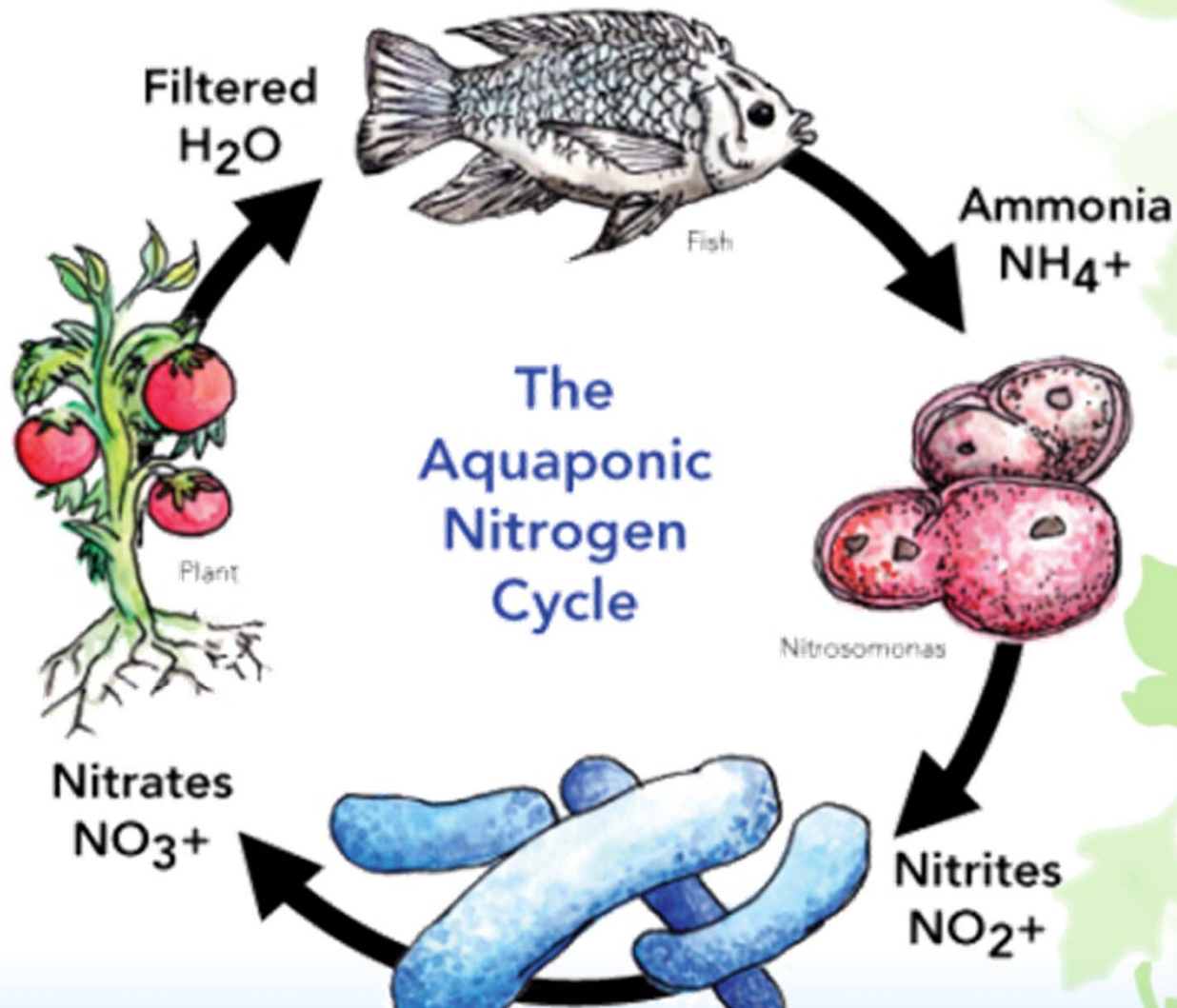
pH & Ammonia Toxicity

Table 1. Relative percentage of total ammonia nitrogen (TAN) in the toxic, unionized form at a given temperature and pH

pH	Temperature (°C)						
	8	12	16	20	24	28	32
7.0	0.2	0.2	0.3	0.4	0.6	0.8	1.0
8.0	1.6	2.1	2.9	3.8	5.0	6.6	8.8
8.2	2.5	3.3	4.5	5.9	7.7	10.0	13.2
8.4	3.9	5.2	6.9	9.1	11.6	15.0	19.5
8.6	6.0	7.9	10.6	13.7	17.3	21.8	27.7
8.8	9.2	12.0	15.8	20.1	24.9	30.7	37.8
9.0	13.8	17.8	22.9	28.5	34.4	41.2	49.0
9.2	20.4	25.8	32.0	38.7	45.4	52.6	60.4
9.4	30.0	35.5	42.7	50.0	56.9	63.8	70.7
9.6	39.2	46.5	54.1	61.3	67.6	73.6	79.3
9.8	50.5	58.1	65.2	71.5	76.8	81.6	85.9
10.0	61.7	68.5	74.8	79.9	84.0	87.5	



9. Ensure adequate biofiltration



Bacteria Are Important in a Recirculating System

Bacteria Can Cause Trouble

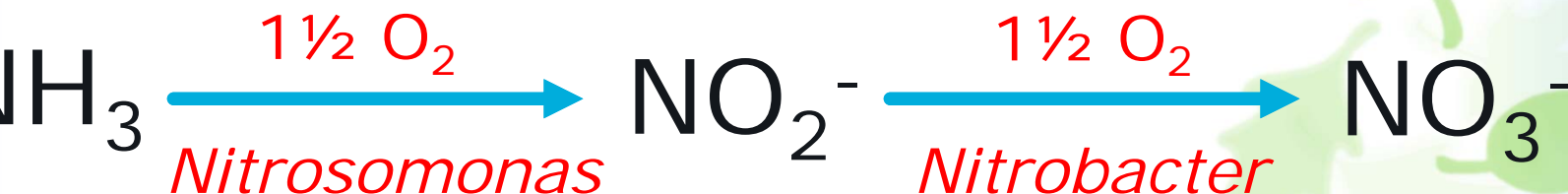
- Consume Oxygen

- Create Toxic Ammonia

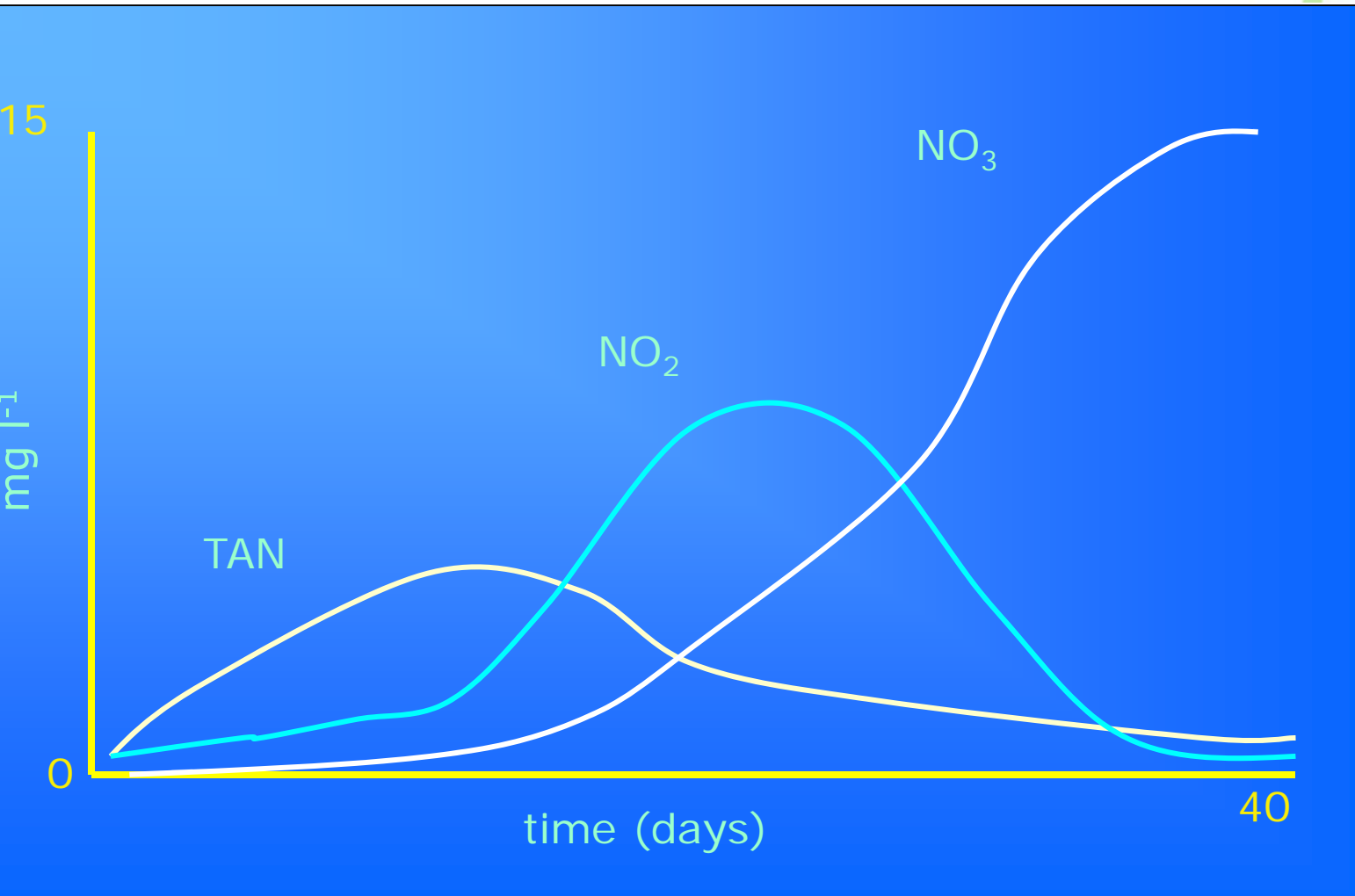
- Cause Disease

Bacteria Also Make the System Run

- Biological Filtration



Biofilter Establishment

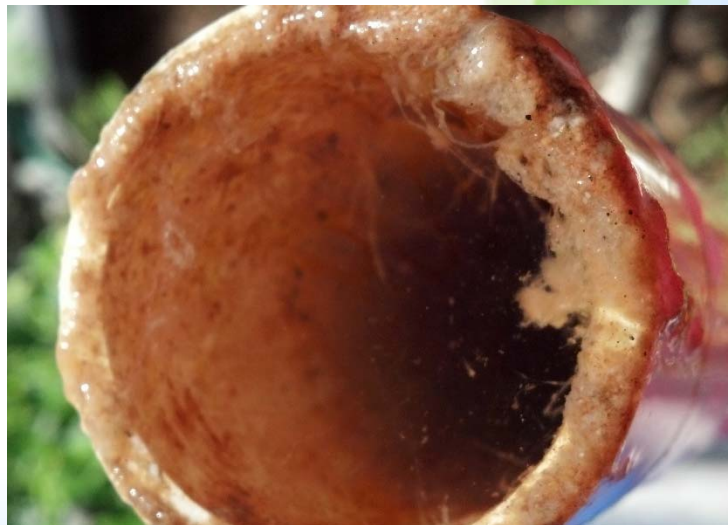


Bacteria Eat Wastes and Cause Changes in Water Quality

Bacteria Break Down Uneaten Feed and Waste to Create:

- Ammonia (toxic to fish)
- Consumes Oxygen
(biological oxygen demand)

These Bacteria
are called Heterotrophic



Biological Nitrification Is All About:

Surface Area

- Living Space for the Nitrifying Bacteria
- Competition for that Space

Food (ammonia or nitrite)

- $> 0.07 \text{ mg / L}$

Good Living Conditions

- DO going into the biofilter
 - $> 4 \text{ mg / L}$
- pH
 - $7.2 - 8.8$
- Alkalinity
 - $> 200 \text{ mg / L as CaCO}_3$



Biological Filtration Equipment Options

Biological filtration is critical for the conversion of toxic ammonia to the nitrate plant fertilizer

Best to over-size the biofilter

Options:

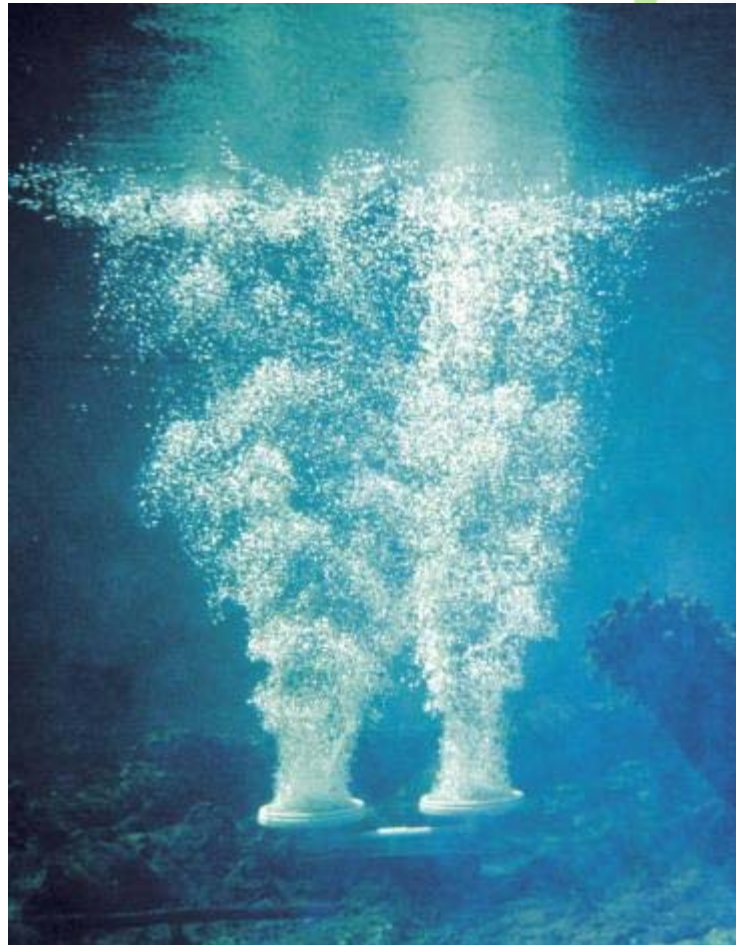
- Trickling biofilter
- Fluidized bed
- Rotating contact biofilter



4. Ensure good aeration

The fish, plants and bacteria in aquaponic systems require adequate levels of **dissolved oxygen** (DO) for maximum health and growth.

◎ **Maintain DO at >5 mg/liter**

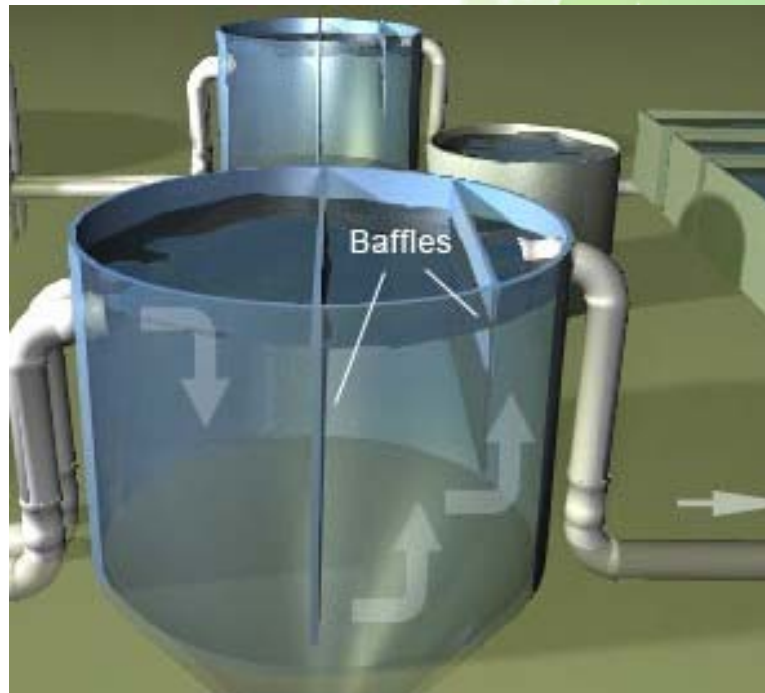


5. Remove solids

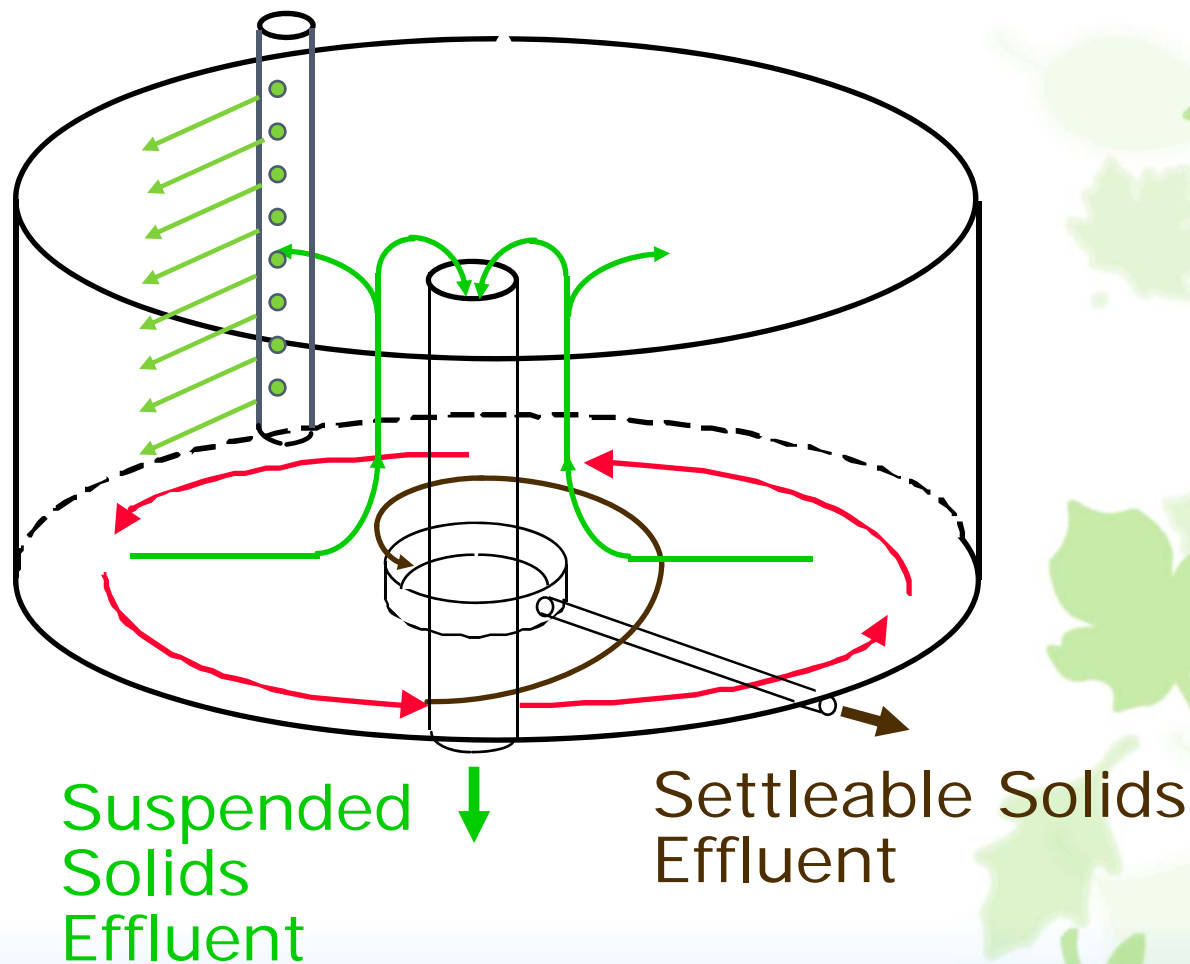
Approximately **25% of the feed** given fish is excreted as **solid waste**, based on dry weight.

If solids are not removed:

- Depletes dissolved oxygen
- Clogs pipes
- Kills nitrifying bacteria
- Causes ammonia problems



Vertical Manifolds & Double Drains



Mechanical Filtration

Options

- Filter pads
- Settling chambers/
Clarifiers
- Sand and bead
filters
- Screen filters

○ **Minimal clogging**
and **automatic**
cleaning are ideal,
but expensive

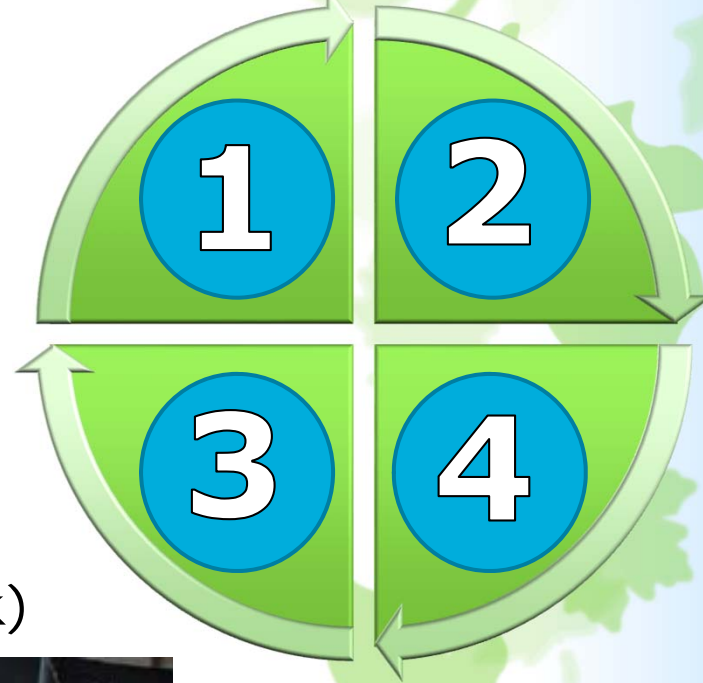


2. Keep feed input relatively constant

Feed = Fertilizer

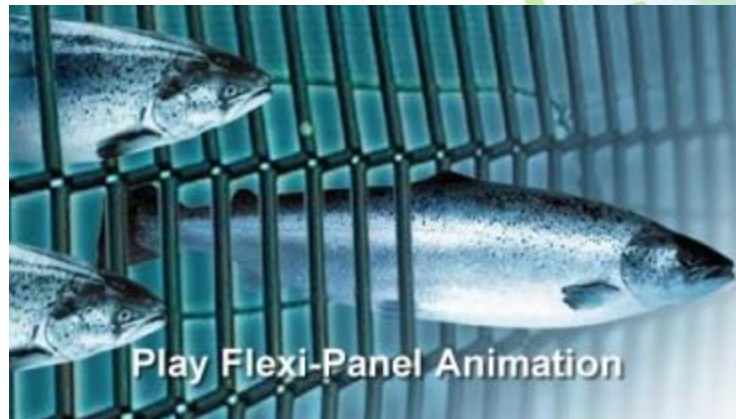
Multiple rearing tanks,
staggered production

- four tilapia rearing tanks
- Stock & Harvest every 6 weeks
- All-in/all-out production (per tank)



2. Keep feed input relatively constant cont...

single rearing tank with multiple size groups of fish
6-month growout tank would have 6 size groups of fish
monthly grading and harvest of fish
restock equal number of fingerlings



3. Keep Plant Density Relatively constant

Plants provide
chemical filtration!!

Single rearing tank
in multiple size
groups of plants

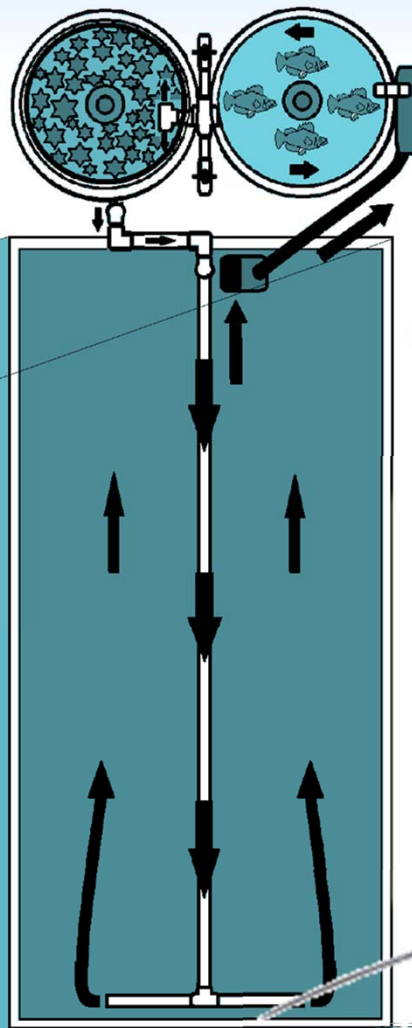
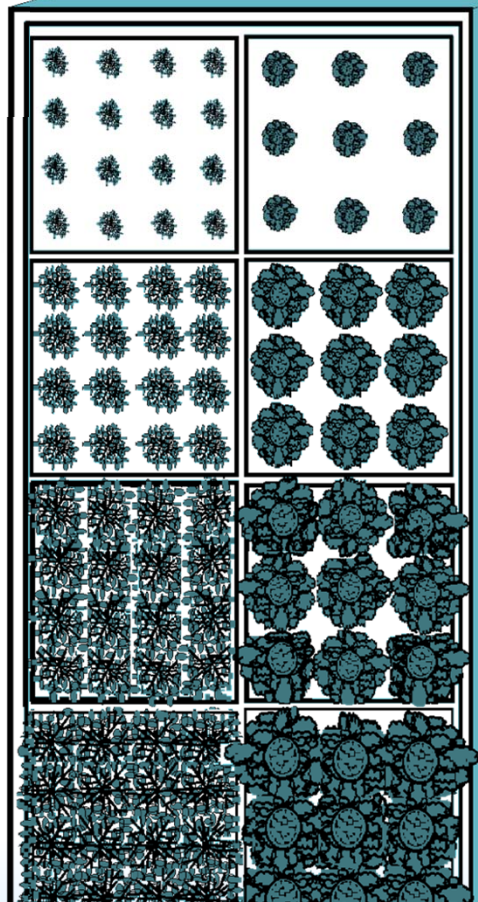
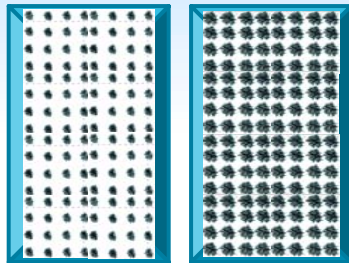
Week growout time for
plants will require

Harvest plants weekly or
bi-weekly

Stock equal number of
seedlings



Sow
seeds
Week 1
Week 2
Transplant
Week 3
Week 4
Week 5
Week 6



To
Market
!!!

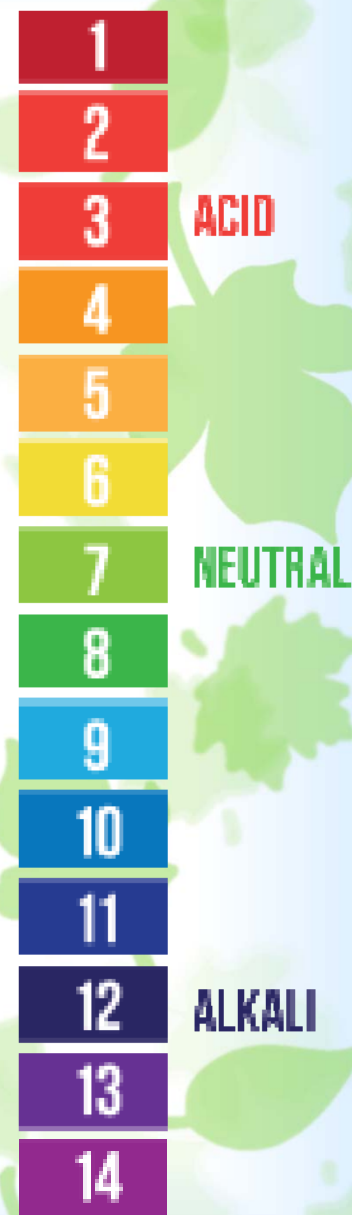


10. Control pH

Affects All Biological Processes

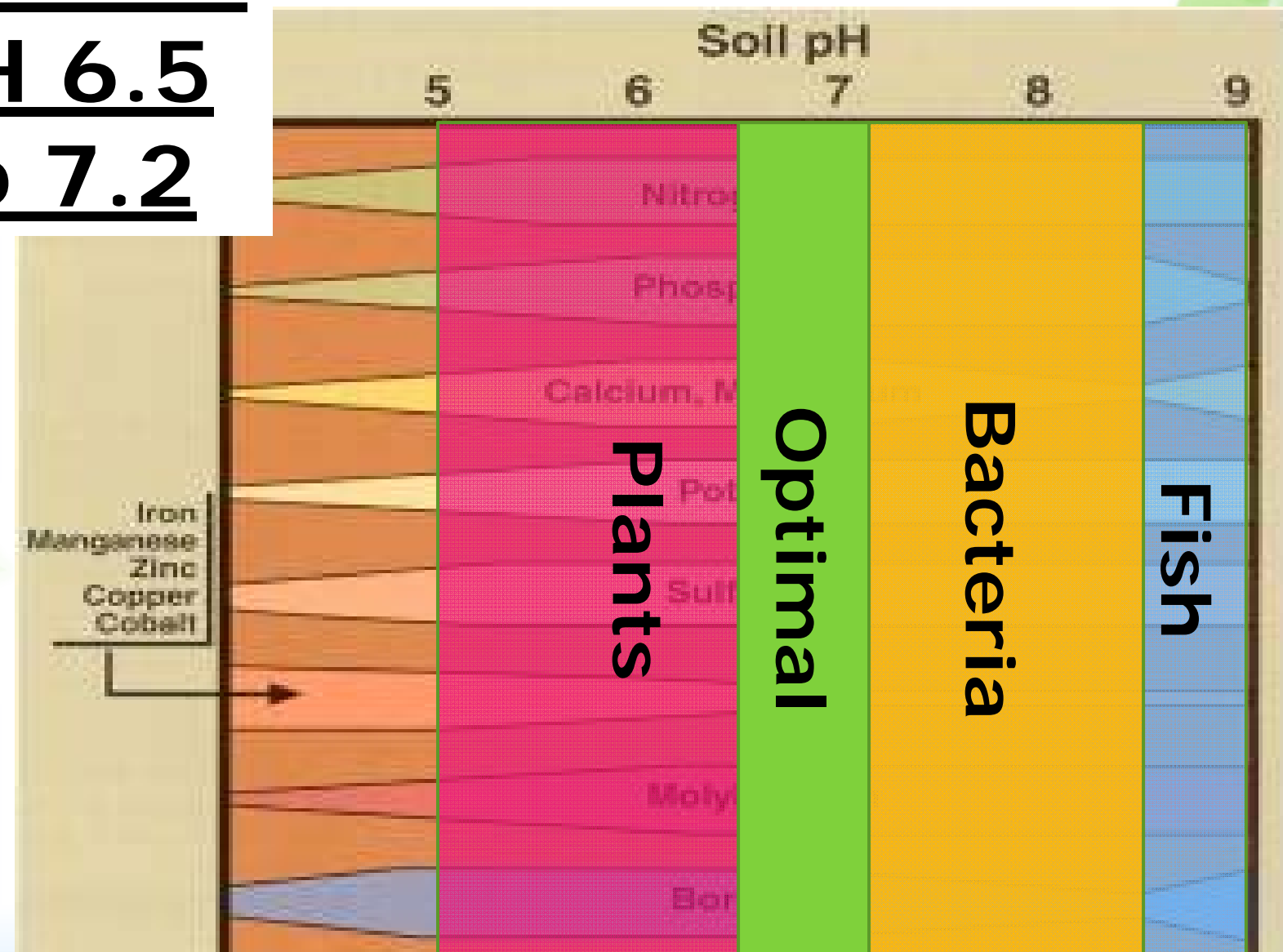
Nitrification

- > pH 7.5 ideal
- Stops < 6.0
- High pH plants display nutrient deficiencies
- High pH ammonia toxicity



Optimal
pH 6.5
to 7.2

10. Control pH



Nutrient Deficiencies

Slowing, reduced growth rates, and reduced flavor quality can be caused by nutrient imbalances



Deficiencies related to source water and feed additives

Supplement with calcium, potassium, and iron

- Plants require 13 nutrients for growth, and fish feed supplies 10 nutrients in adequate quantities.

Iron

- Chelated Iron (EDTA)

Calcium

- Agricultural Limestone
 - Calcium Carbonate (CaCO_3)
- Hydrated Lime
 - Calcium Hydroxide ($\text{Ca}(\text{OH})_2$)
- Calcium Chloride (CaCl_2)

Potassium

- Muriate of Potash
 - Potassium chloride (KCl)
- Potassium Hydroxide (KOH)



Aeration

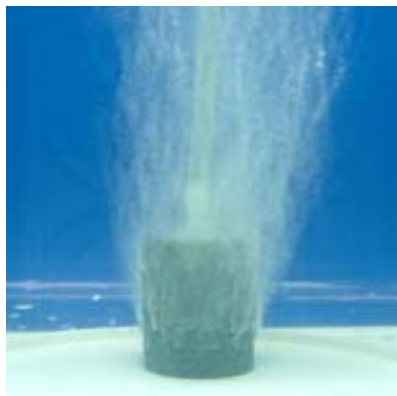
ADD AERATION WHENEVER POSSIBLE!

Helps in oxygenation and off-gassing of unwanted toxins

Helps fish, plants, and bacteria perform critical biological processes

Aeration options

- Diffuser stones
- Venturi action
- Packed columns
- Waterfall action



Temperature Effects on Dissolved Oxygen

Coldwater Fish (> 5.0 mg/L)

Trout
Salmon



Temperate Water Fish (> 4.0 mg/L)

Hybrid Striped Bass
Bluegill
Koi
Sturgeon



Warmwater Fish (> 3.0 mg/L)

Tilapia
Barramundi
Catfish
Freshwater Shrimp



Table 2. Dissolved oxygen (DO) concentration at saturation at a given water temperature

Temperature		Dissolved Oxygen Concentration (mg/L)
°C	°F	
0	32.0	14.6
2	35.6	13.8
4	39.2	13.1
6	42.8	12.5
8	46.4	11.9
10	50.0	11.3
12	53.6	10.8
14	57.2	10.3
16	60.8	9.9
18	64.4	9.5
20	68.0	9.1
22	71.6	8.7
24	75.2	8.4
26	78.8	8.1
28	82.4	7.8
30	86.0	7.5
32	89.6	7.3
34	93.2	7.1
36	96.8	6.8

Be careful with aggregates

Organic solids may tend to
form aggregates such as pea
shovel, sand and perlite

Creates anaerobic conditions
(low DO)

Kills plant roots

Kills beneficial bacteria

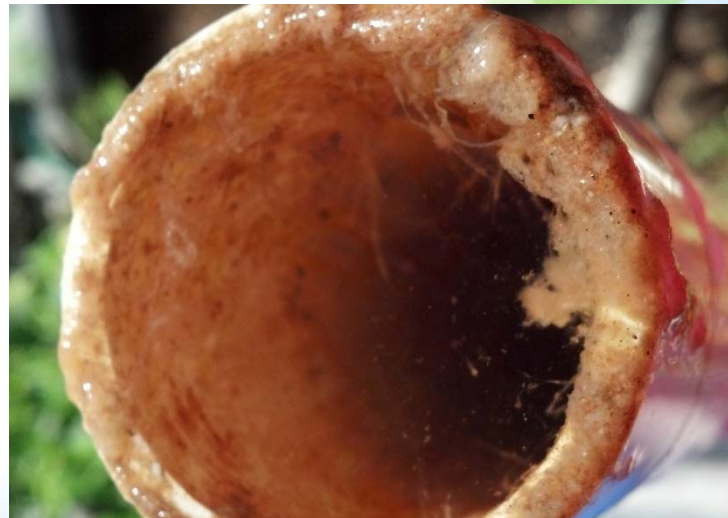
Can be mitigated by adding
worms to aggregate substrate
to process organics



7. Prevent Biofouling

Use **oversized pipes**
to reduce the effects
of biofouling

- dissolved organic matter promote the growth of filamentous bacteria restricts flow within pipes

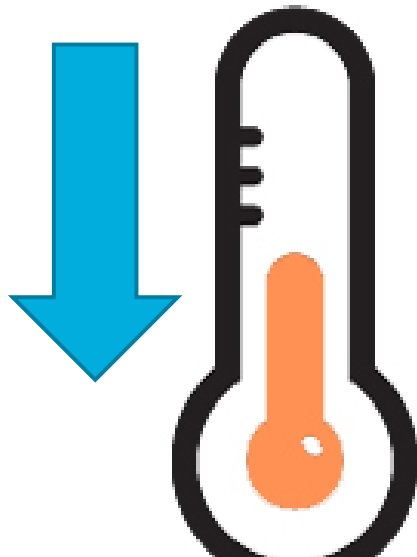


7. Prevent Biofouling

Spaghetti tubes
will likely clog -
avoid

Juvenile tilapia
in drain lines
reduce
biofouling by
grazing on
bacteria

Lower water
temperatures
reduce
biofouling



8. Non-Toxic Pest Control

Pesticides must not be used to control insects and plant diseases because many are **toxic to fish** and none have been approved for use in food fish culture.

Therapeutants for treating fish parasites and diseases **may harm beneficial bacteria and vegetables** may absorb and concentrate them.



Cultural Control



Lighted Insect Traps



Sticky Traps

Cultural Control

et Screening



Diatomaceous
Earth



Biological Control



ic Wasp



Praying Mantis

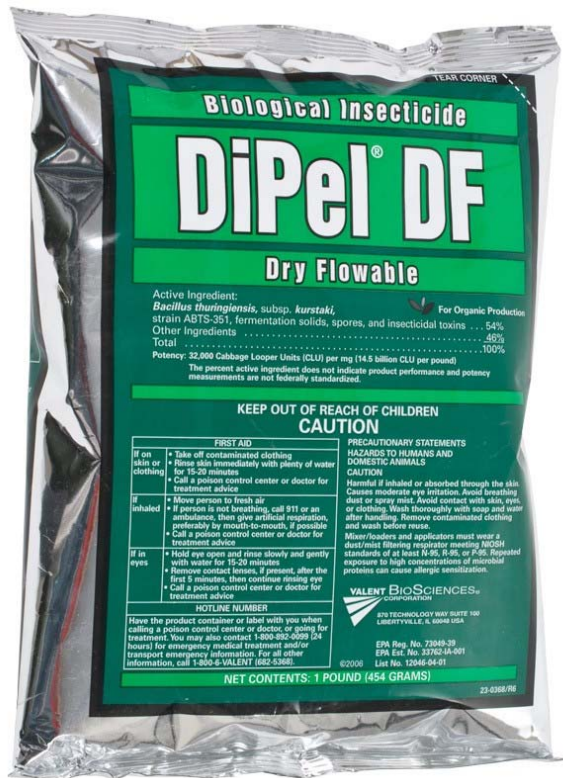


Lady Bug



Lacewing

Non-Toxic Treatments



Bacillus thuringiensis (Bt)



Essential Plant Oils

11. Use only one pump

Take advantage of gravity

Lower energy usage

Take advantage of vertical growing opportunities

- Maximize profit per square foot



A photograph of a laboratory or workshop setting. In the foreground, there is a wooden table covered with a grey perforated mat. A green flexible tube is laid out on the mat. To the left, there are cardboard boxes, one of which is labeled 'SEEDLING GROW PUMP'. In the background, there is a large glass-paned structure, possibly a greenhouse or a large window, with metal frames. Various pieces of equipment, including a green machine and a black container, are visible on the table. The text 'Design and Construction Considerations' is overlaid in large, bold, yellow letters with a white outline.

Design and Construction Considerations

Our Technology Maintains Life Support and Must:

- Remove Solid Wastes
 - Settleable, Suspended, and Dissolved
- Convert Ammonia and Nitrite to Nitrate
- Remove Carbon Dioxide
- Add Oxygen
- Maintain Proper pH
- Control Pathogens
- Keep up with generation of waste

Water

Water is heavy!

~8.35 lb/gal

1 kg/L

Take advantage of gravity flow whenever possible

Put tanks on the ground or support them adequately with good construction materials



Water Source

IS YOUR WATER TESTED BEFORE SETTING UP A SYSTEM!!!

Municipal Water

May contain chlorine or chloramine – **TOXIC to fish**

Chloramine must be broken up with a sulfur compound

- Sodium sulfite or Sodium thiosulfate

Well Water

May contain pesticides, contaminants, or toxins

Will likely be low DO and high CO₂

Distilled Water

Low hardness and may be affected by acid rain

May need to add ocean salt for fish osmotic balance (0.25 – 1 ppt)

Surface Water

May contain pesticides, contaminants, or toxins

May contain diseases, algae, fungi, fecal coliforms, etc.



Tanks

ns of choices!

Choose the most appropriate tank for the scale of your operation

- Tank size and shape is dependent on fish and plant species and harvest style
- 40-gal square tanks are 20% of system volume at ISU



Pumps

Efficiency is key!

Use one pump and let gravity do the rest

Always have a backup pump!!!

Impeller pumps

- Inline
- Submersible
- Mag-drive

Airlift pumps

- Blower
- Compressor
- See "Paradigm shift with Airlift"

os: [//learn.extension.org/events/1064](http://learn.extension.org/events/1064)



Hydroponic Unit

Where the plants are grown
Must maintain moisture and
high oxygen concentrations for
plant roots

Options:

- Floating raft
- Flood and drain
- Nutrient film technique
- Towers
- Aeroponics



Greenhouses

Controlled environments
culture

- Take advantage of natural light
- Control culture temperature of plants and fish
- Extend/year-round growing season
- Reduce pest issues
- Increase food safety

Options:



Supplemental Lighting

Necessary for winter months and indoor culture

Efficiency is critical to economic viability

Light spectrum and photoperiod affects fruiting of plants

Options:

- High Pressure Sodium
- Florescent
- Halogen
- Light Emitting Diodes (LED)



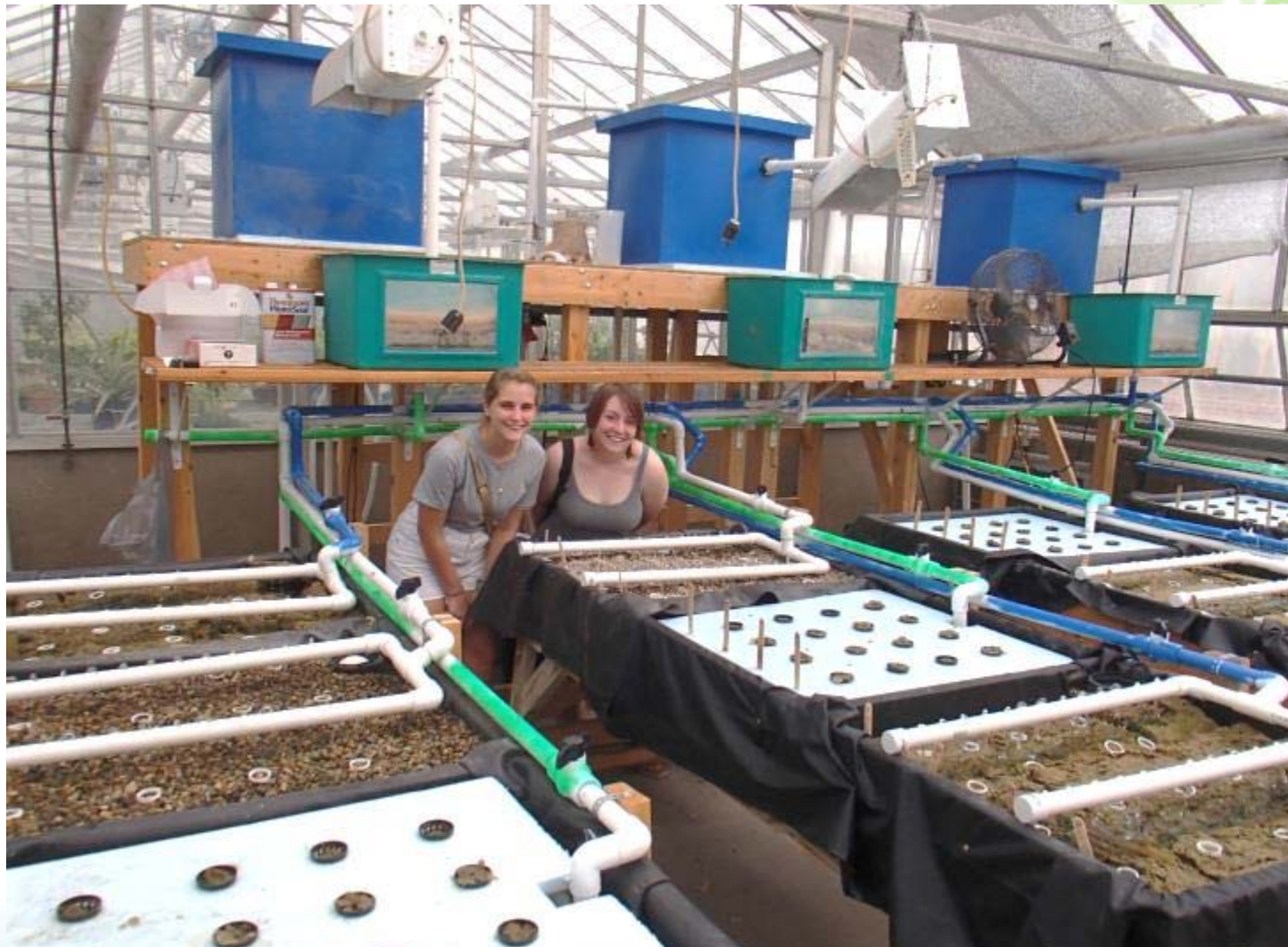


Management Considerations

Automation is nice....



...but not necessary



there is NO
substitute for
physical
inspection



Water Quality

Daily Testing

Dissolved oxygen (DO)

Temperature

pH

Total ammonia nitrogen (TAN)

Weekly Testing

Nitrite

Iron

Nitrate

Alkalinity

Phosphorus Calcium hardness

Potassium



Plant Disease Issues

Pythium

Common at
Warmer
Temperatures
Especially After
Pruning Stress

Tricoderma as
potential
preventative?



Fish Diseases

Fish Diseases

Fish always present in water

Prevent stress to prevent outbreaks

Monitor swimming and feeding behavior

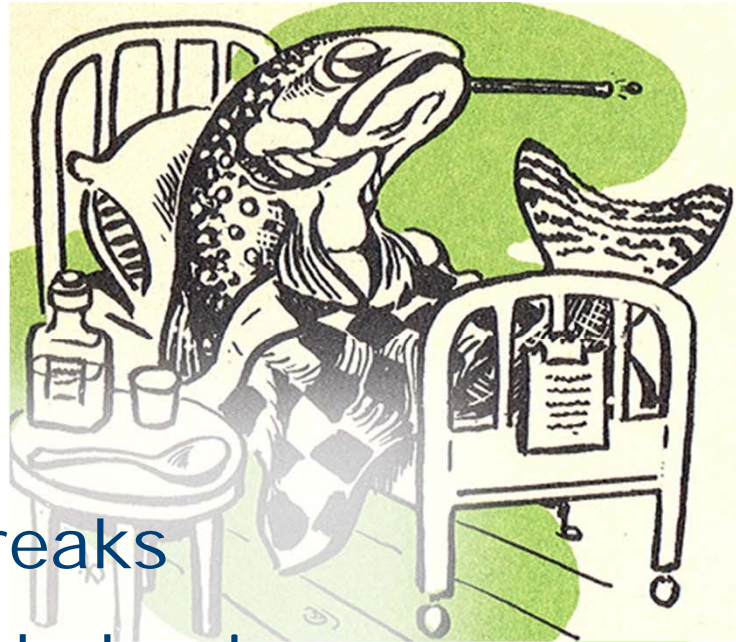
Don't Feed Sick Fish Don't Eat – Do Not Feed Them!!

If you suspect your fish are sick, take action immediately!

Withhold feed

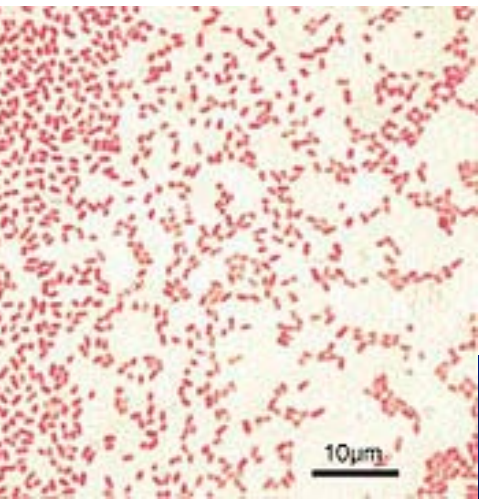
Contact Veterinarian/Extension Agent

Submit samples to Fish Disease Diagnostic Lab

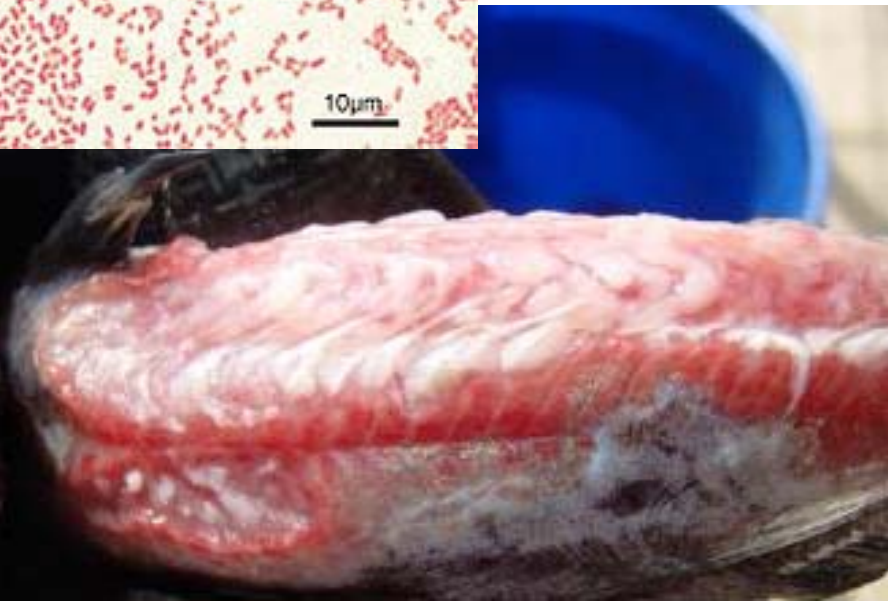


Fish Disease Issues

Aeromonas



Common at
Warmer
Temperatures



NaCl (w/o Iodine)
30 g/L (3%) for 30 min
bath

Repeat as needed

Do not mix with

Fish Disease Issues

Columnaris

Common at
Colder
Temperatures



- 35% Solution
- 50 mg/L for 60 min – alternate days for 3 treatments
- Test H_2O_2 prior to

Biosecurity

Preventions is best!

No foreign water, soil, fish, plants, nets, hands, etc.

- Regular sterilization of surfaces and

equipment

Maintaining healthy water

Regular solids removal

Ultraviolet light sterilization

O-Zone sterilization



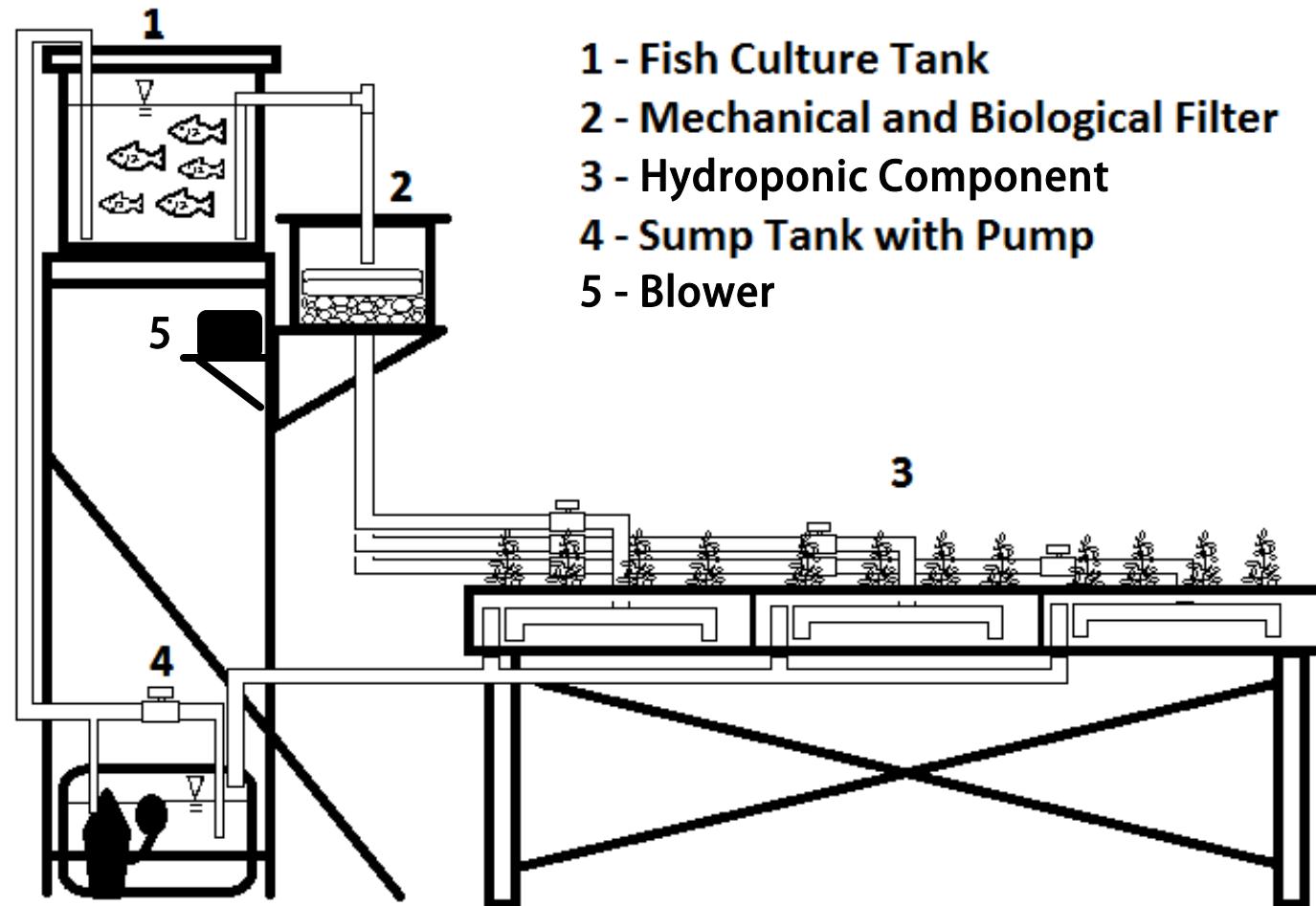


ISU System



STATE

How does it work?



Fish Tanks



Filter Tanks



Biofilter Material Vol. = 0.063 m^3

• Bio-Fill™ – $800 \text{ m}^2/\text{m}^3$ -> 51.6 m^2

Solids filter pads

Plant Trays





Sumps

Nutrient
Supplementation

- Iron
- Calcium
- Alkalinity



Species Grown



Nile Tilapia

Oreochromis niloticus



Barramundi

Lates calcarifer



ercrunch Bibb



Italian Large Leaf Basil



Money-Maker

Fish Harvest

apidly cool
e core
dy temp
below
° F using
ice bath

Store fish
ice until
processed



Plant Harvest

Follow Good Agricultural Practices

Hollyer et al. 2009. On-farm Food Safety: Aquaponics.

<http://www.ctahr.hawaii.edu/oc/freepubs/pdf/fst-38.pdf>



HARVESTING TECHNIQUE:
Washed hands, or washed
gloves with clean disposable
gloves, only the produce when



DO NOT touch the raft or the water
underneath the raft during harvesting.
That contaminates your hands or
gloves with bacteria, which can then



For the same reason, **DON'T** touch
the root system or growing cup when
harvesting.

Plant Harvest

apidly cool plant to
d-safe temp.

AP!

an produce
ropriately

re plants under
per temps until
sumed



A man with glasses and a dark polo shirt is smiling and gesturing towards rows of green leafy plants in a hydroponic system. The plants are growing in a grid-like structure with white nutrient solution. The background shows the interior of a greenhouse with various equipment and structural elements.

Questions?

Allen Pattillo

ISU Aquaculture Extension

515-294-8616

Pattillo@iastate.edu

– www.NCRAC.org

– <http://www.nrem.iastate.edu/fisheries/>

2014 Bio-Dome Project



**Reiman
Gardens**
at Iowa State
University



The Critters

Nile & Red Tilapia



Redclaw Crayfish



Towers



Nutrient Film Technique



Floating Rafts



Dutch Buckets

